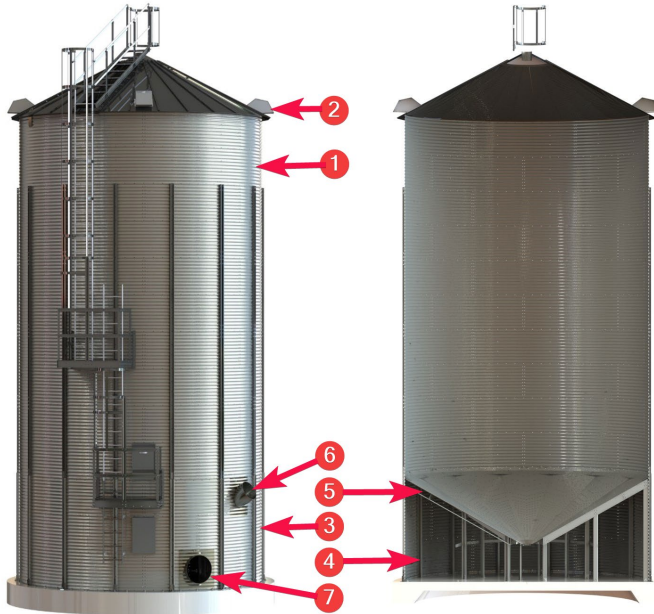


Ø6,4 / 7,2m

LEJ WEWNĘTRZNY

ID: D16585 | REV: 2024A
MEPU OY

GŁÓWNE KOMPONENTY



1. Silos okrągły
2. Wywietrznik dachowy *
3. Dolna sekcja silosa
4. Nogi dodatkowe **
5. Lej wewnętrzny
6. Otwór przenośnika rozładawczego *
7. Wlot powietrza *

* W zależności od typu leja wewnętrznego i wybranej opcji

** W silosie od 9 warstw wwyż

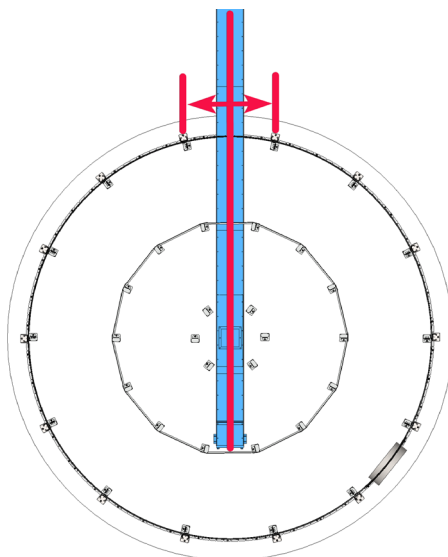
SILOS OKRĄGŁY

Postępuj zgodnie z instrukcją montażu silosa

Instrukcje dodatkowe

1. Pozycjonowanie przenośnika rozładawczego silosa

- a. Zaznacz na betonie żądane położenie przenośnika.
- b. Pozycja zewnętrznych wzmocnień silosa powinna być symetryczna do zaznaczonej linii.

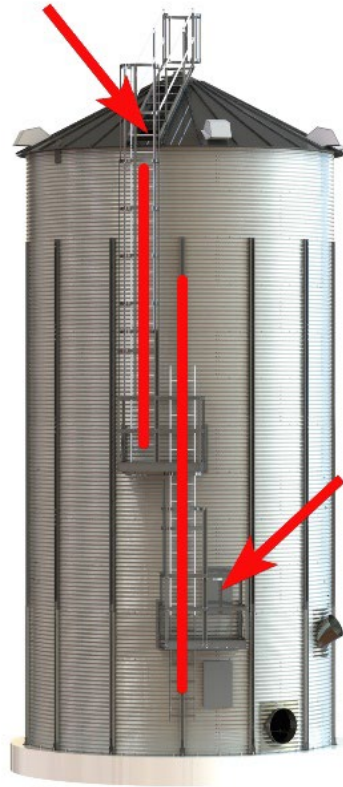


2. Drabina

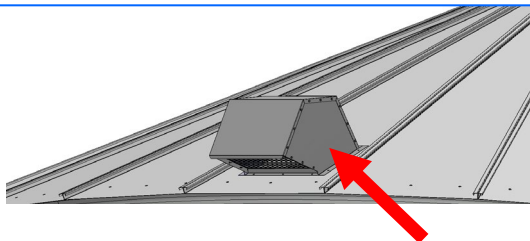
Pozycjonowanie otworu dachowego powinno być skorelowane ze wzmocnieniami zewnętrznymi silosa.

- 1 dolna część drabiny: na pionowym wzmocnieniu silosa.
- 2 górna część drabiny: symetrycznie pomiędzy wzmocnieniami zewnętrznymi silosa.

Dodatkowa drabina z platformą spoczynkową do drzwi powyżej leja dostępna jako akcesorium.



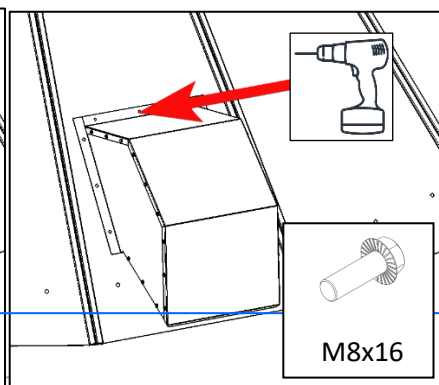
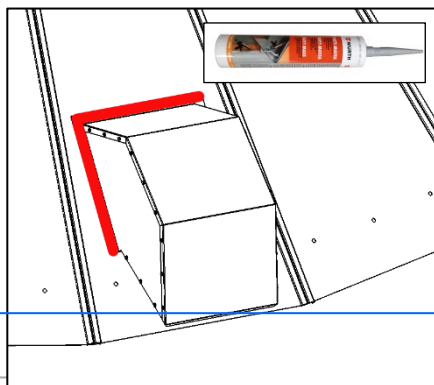
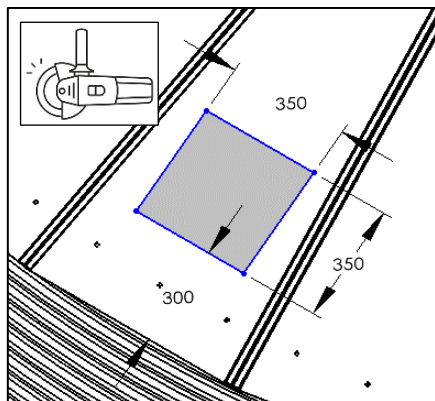
3. Wywietrznik dachowy



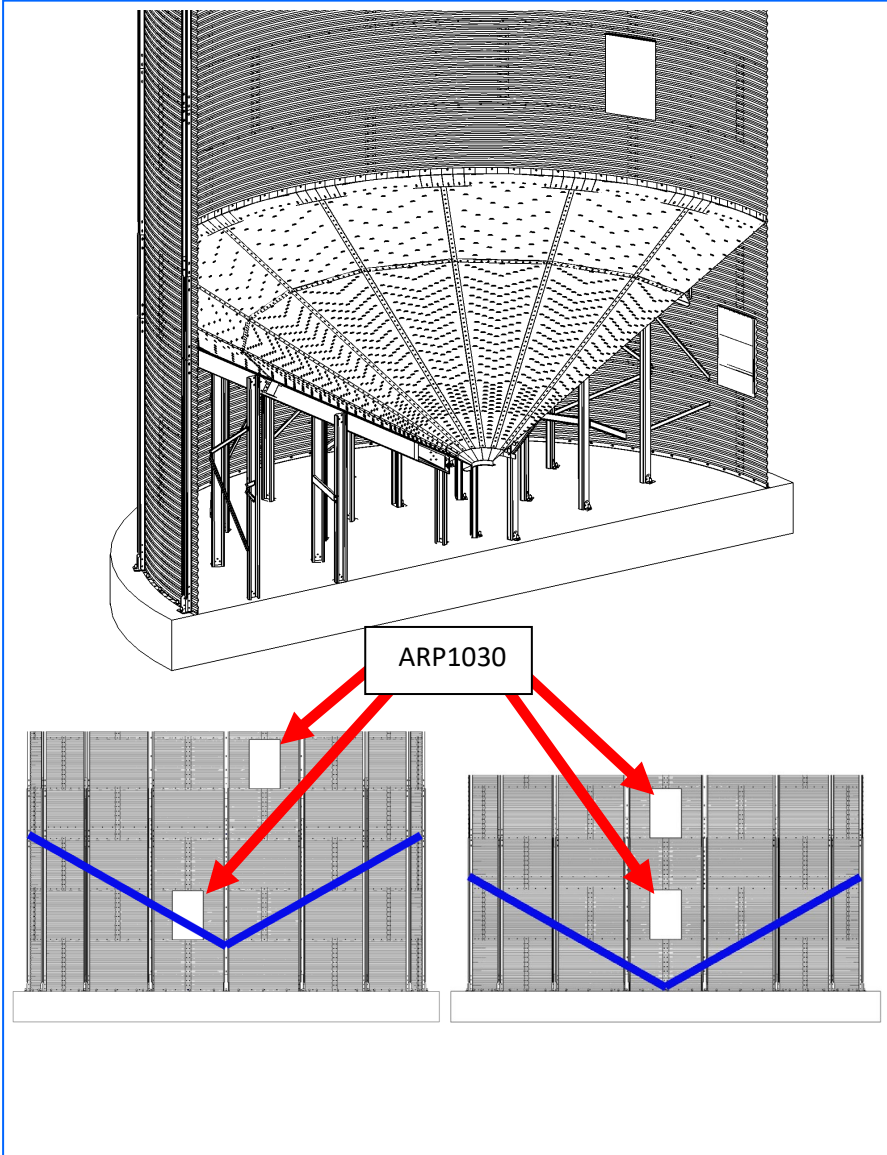
300857

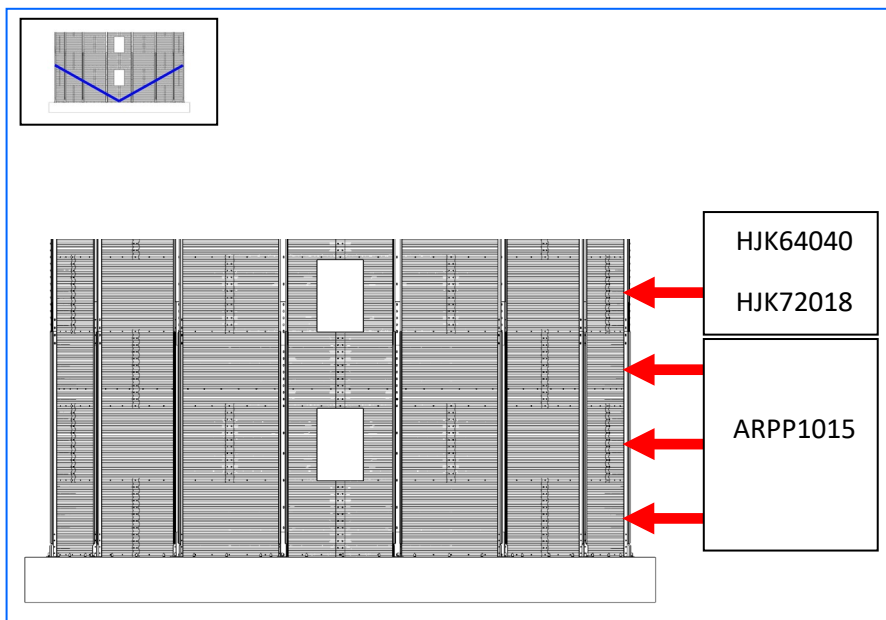
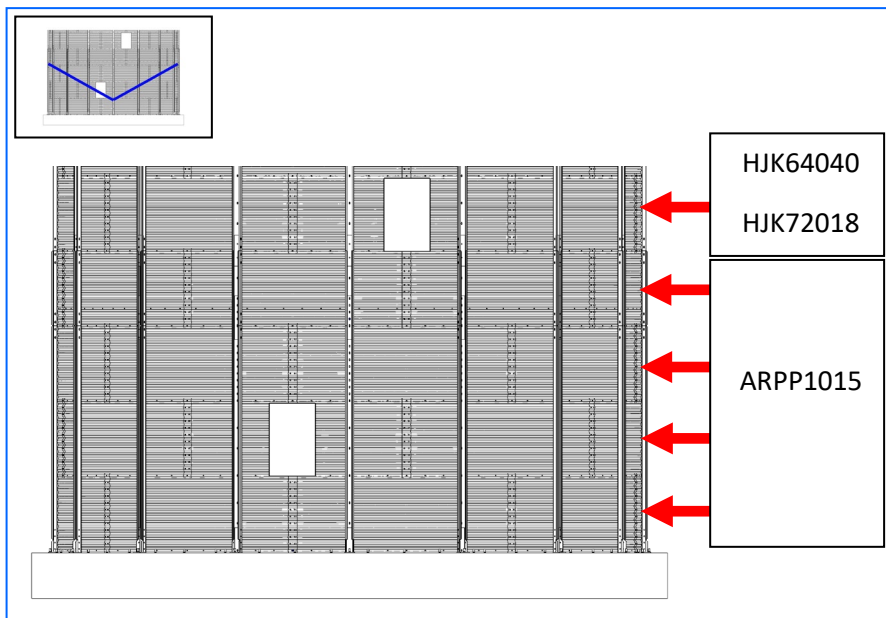
Zainstaluj wywietrzniki dachowe symetrycznie na dachu silosa.

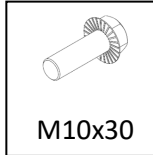
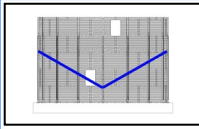
300857 SZT		
Ilość warstw	Ø6,4	Ø7,2
6-14	5	6



DOLNA SEKCJA SILOSA



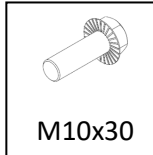




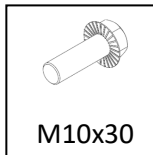
ARPP1009

HJK72022

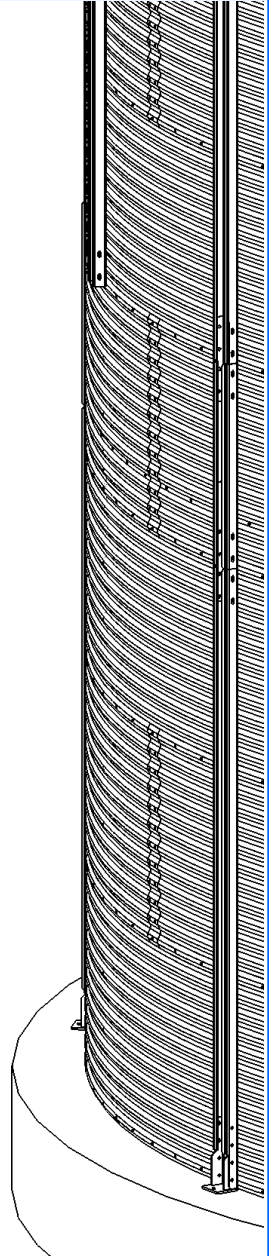
HJK72073

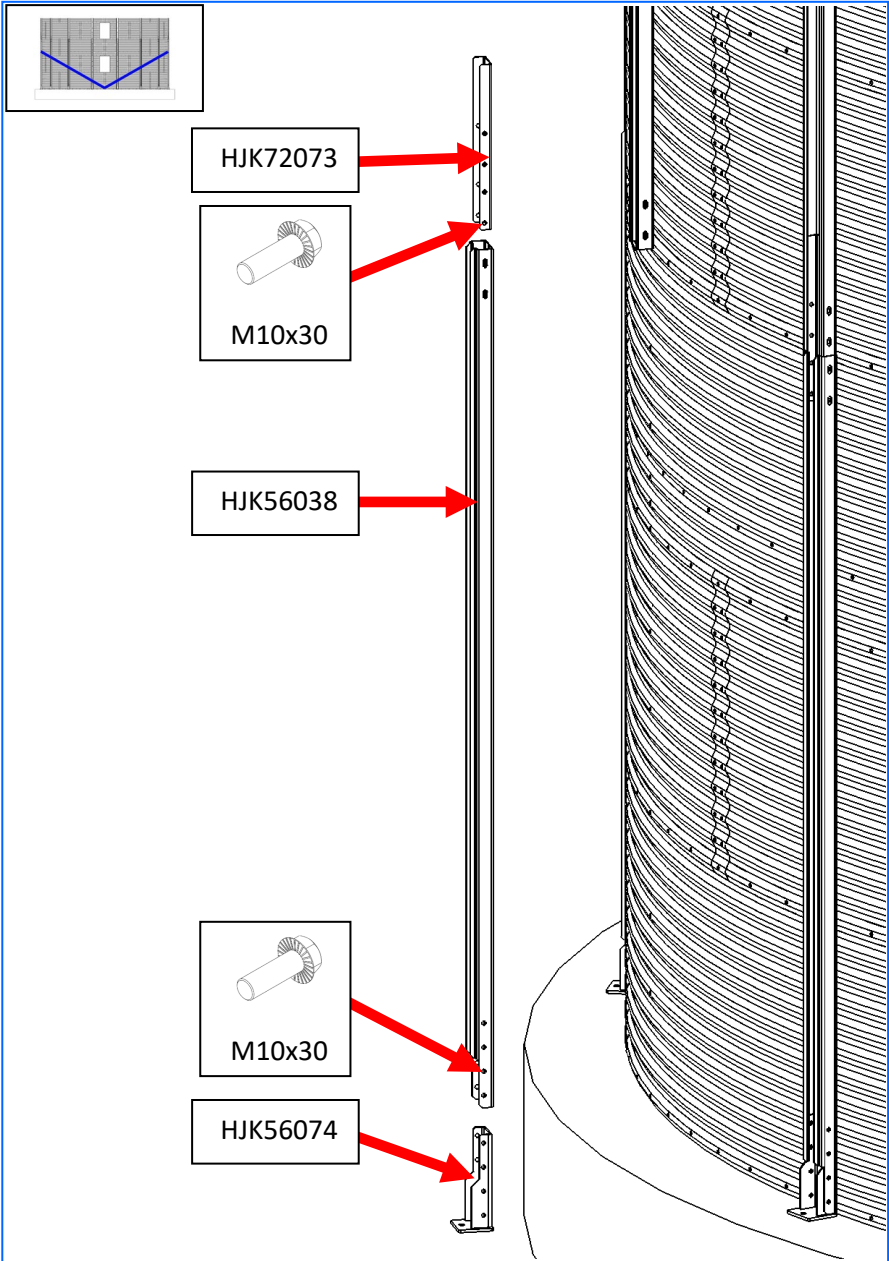


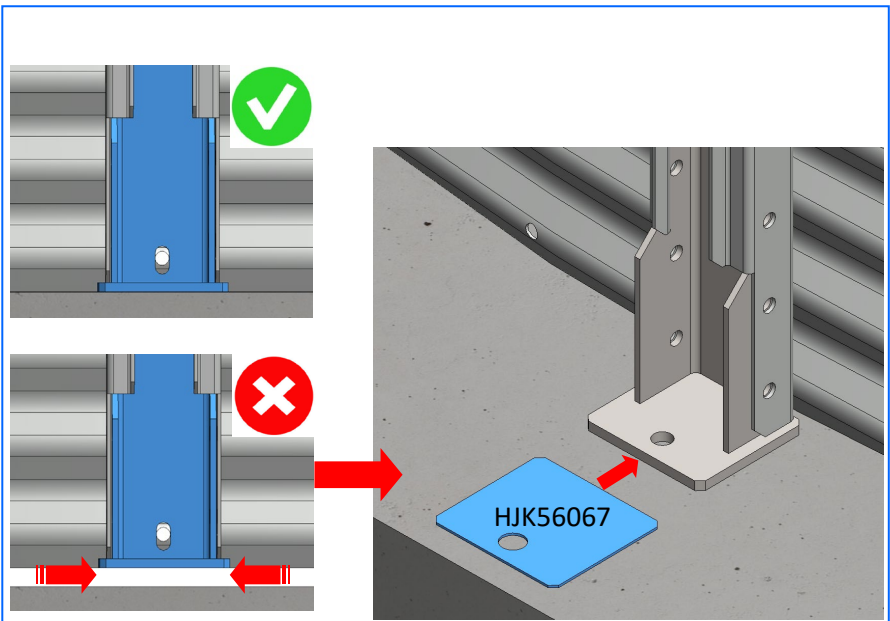
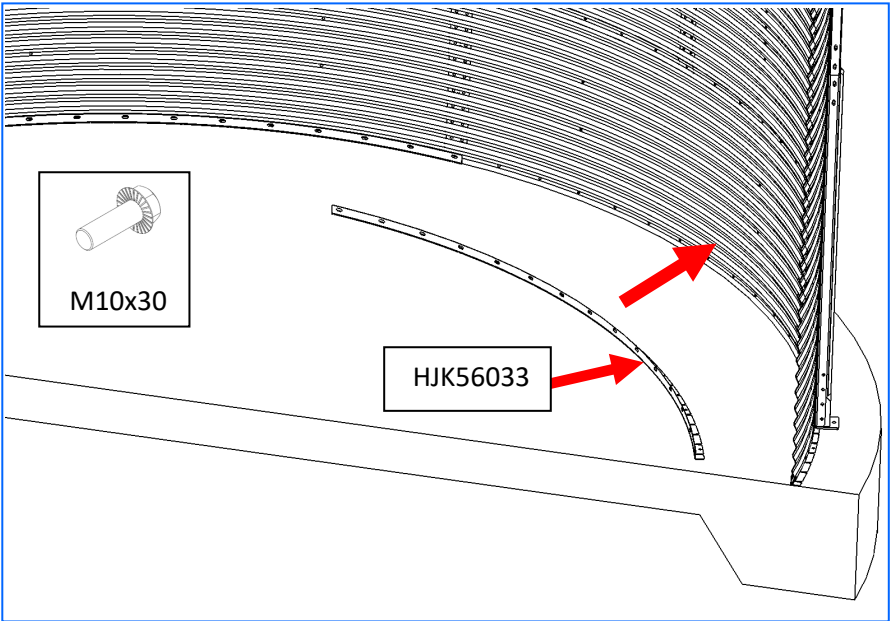
HJK56038



HJK56074



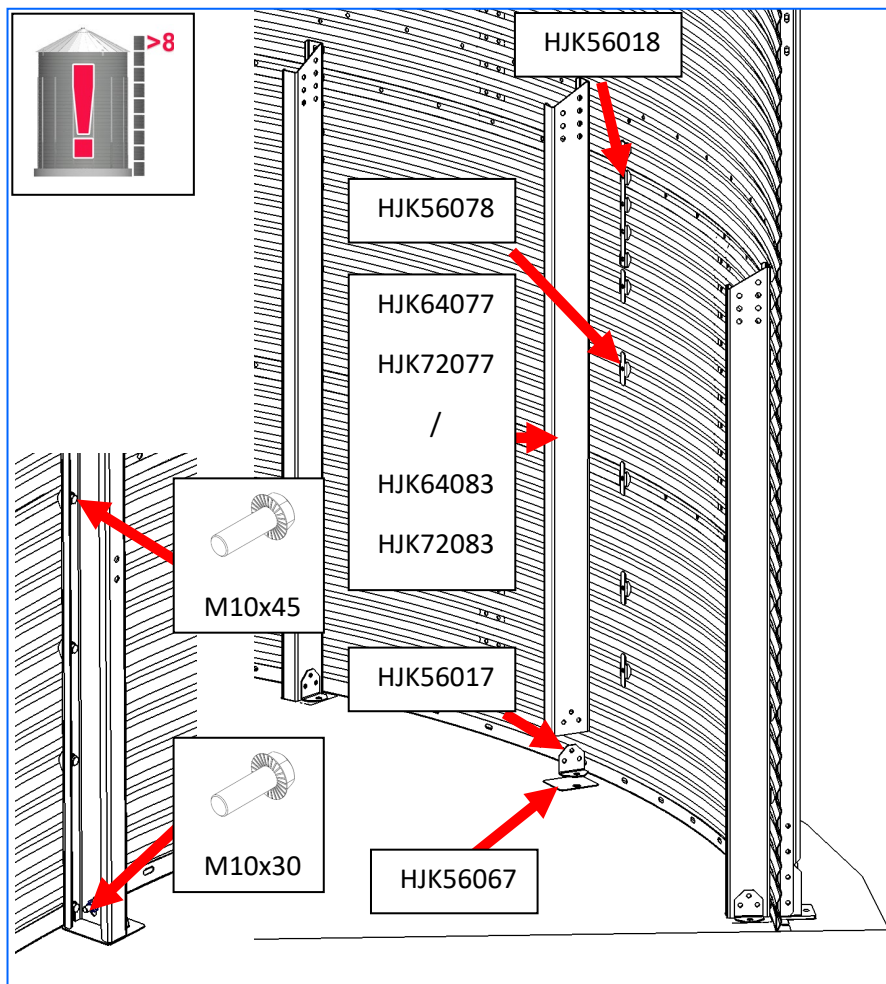


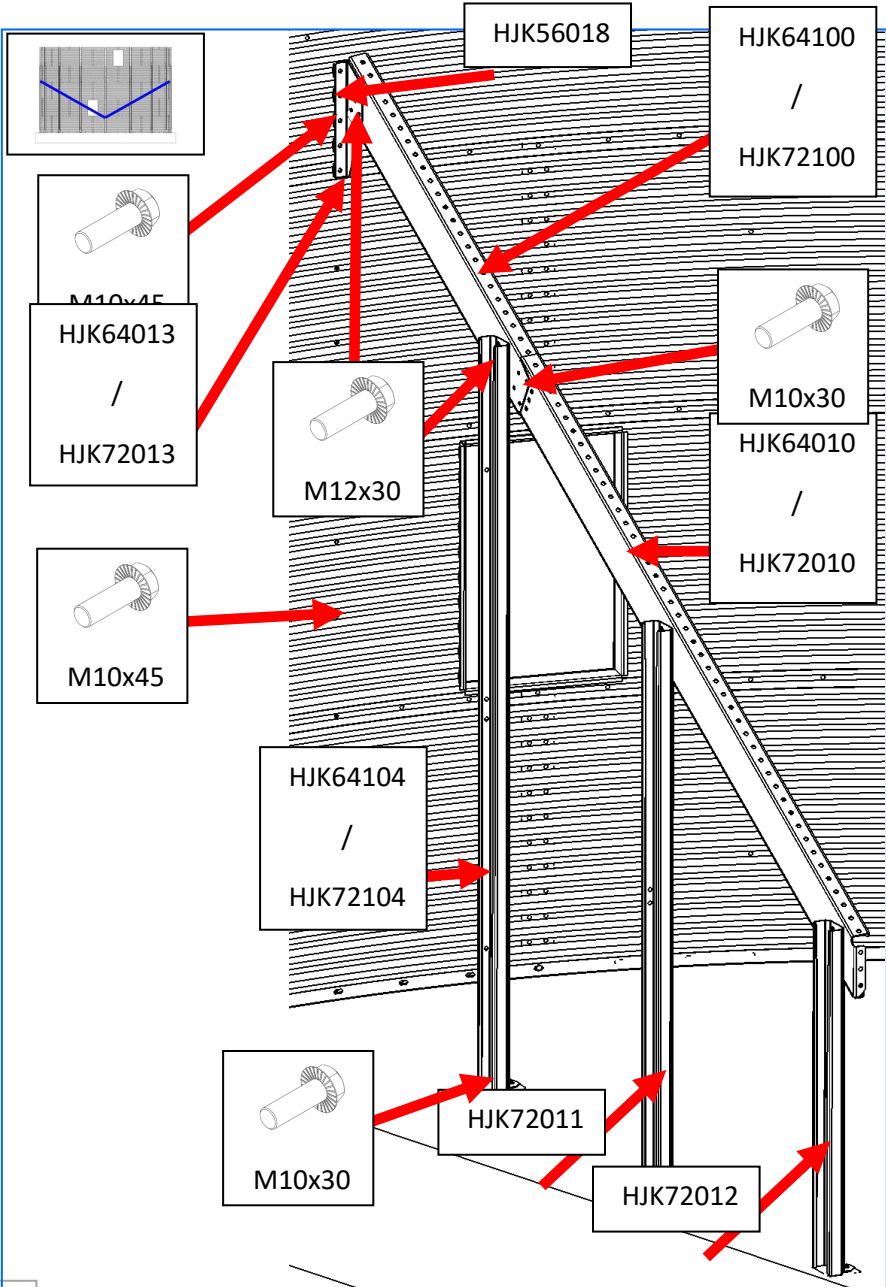


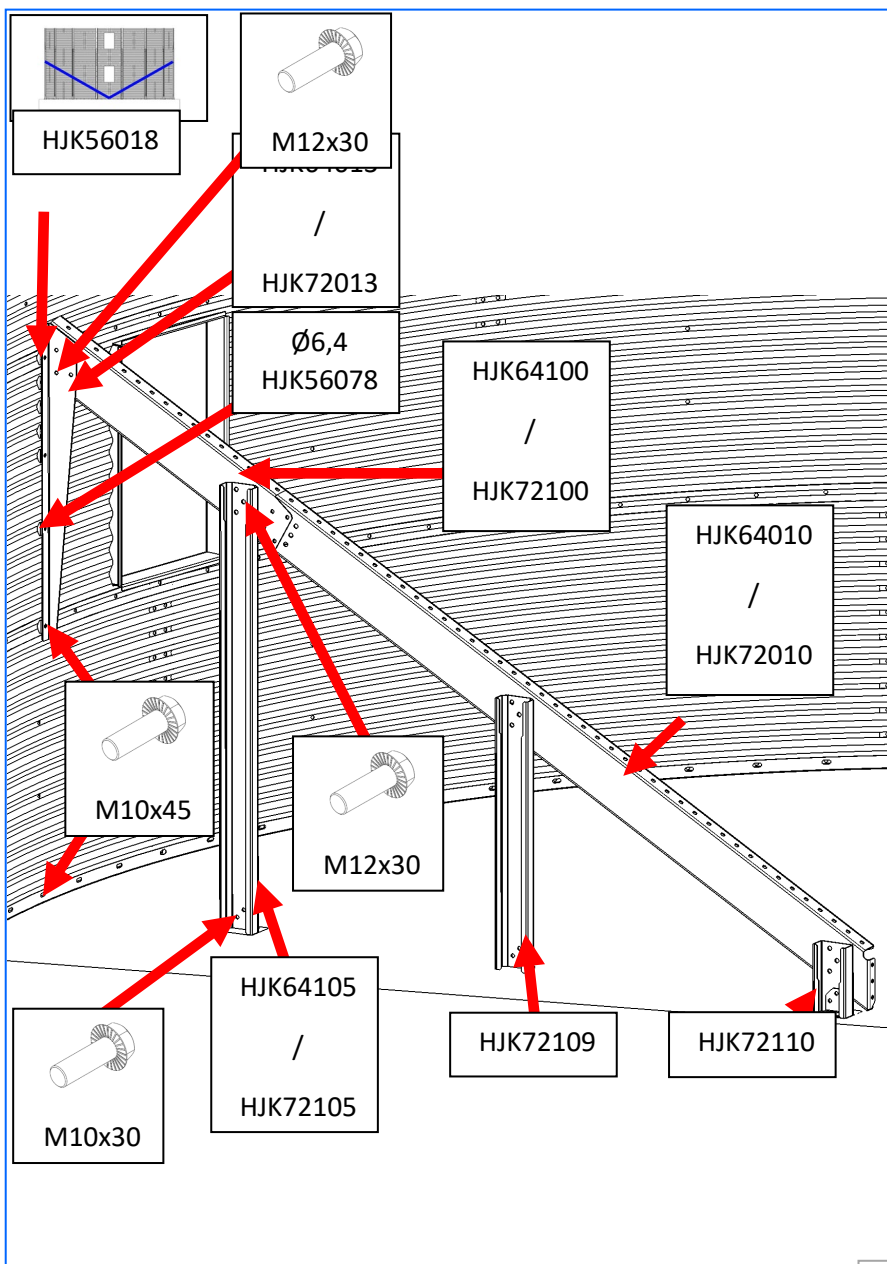


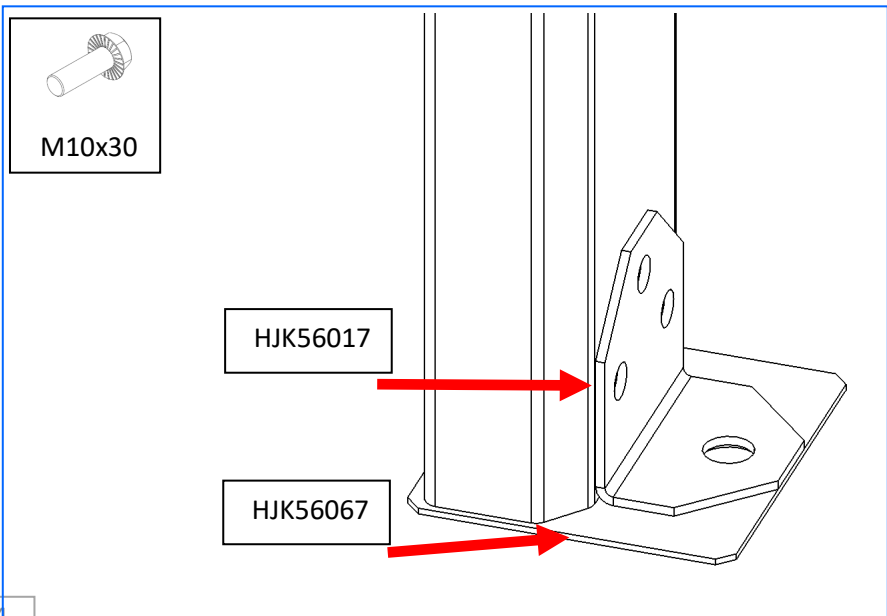
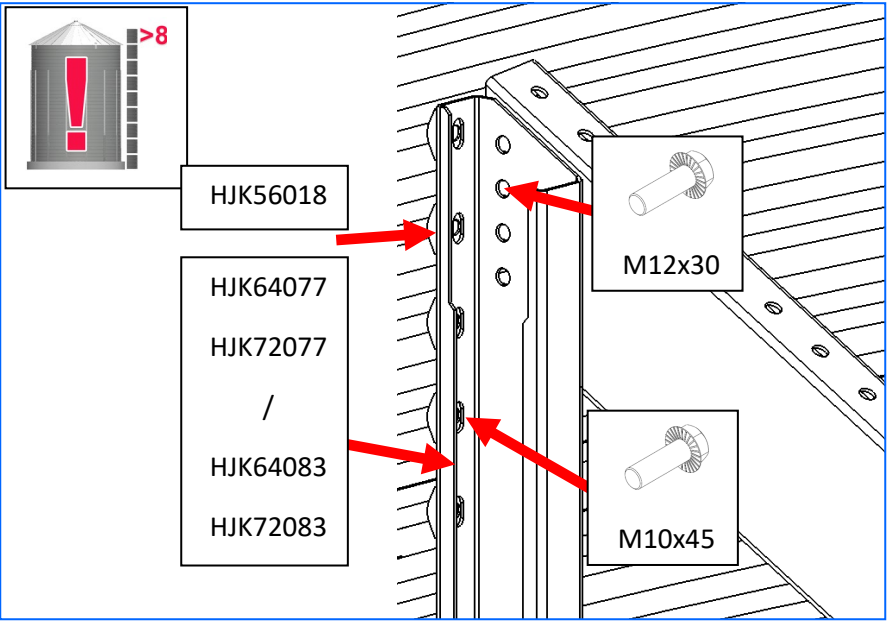
LEJ WEWNĘTRZNY

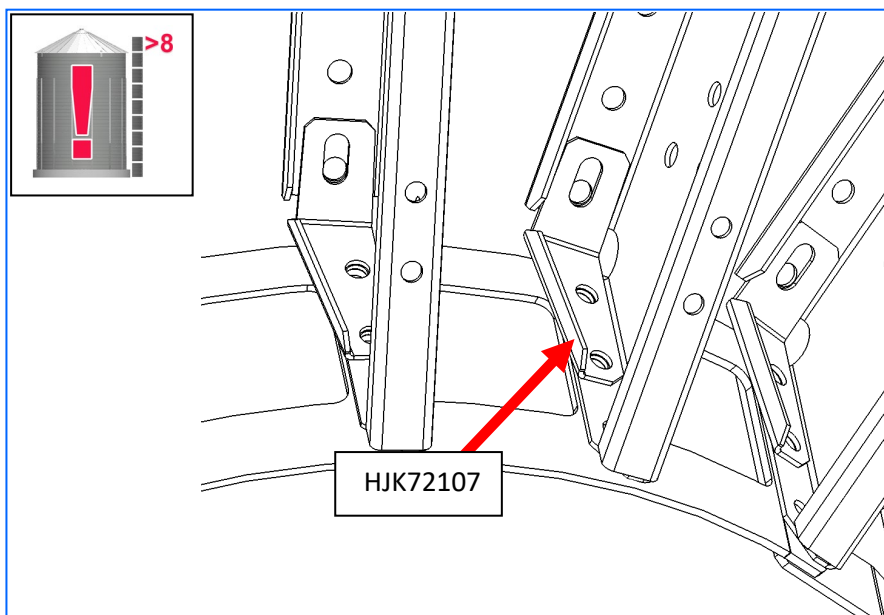
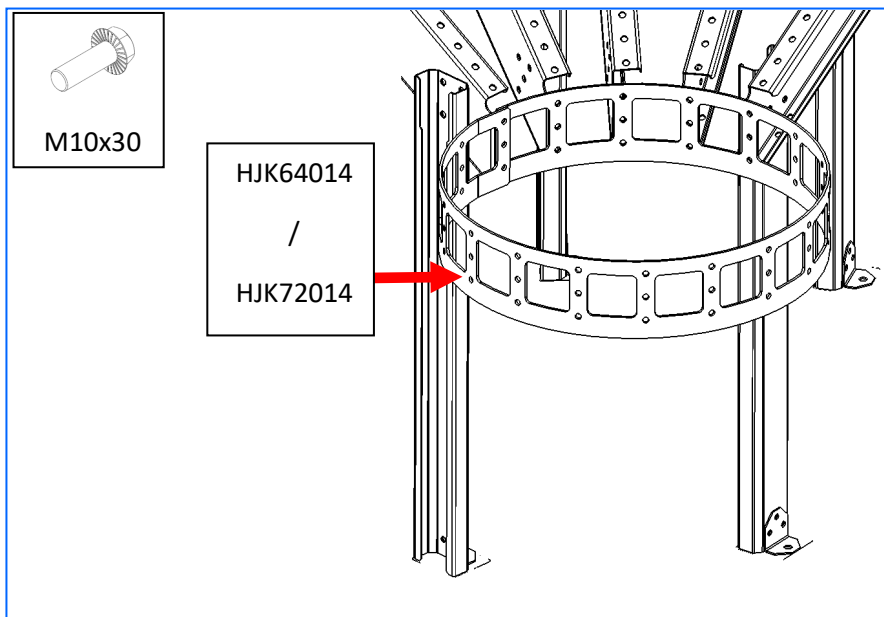
Wstępnie dokręć ręką śruby.





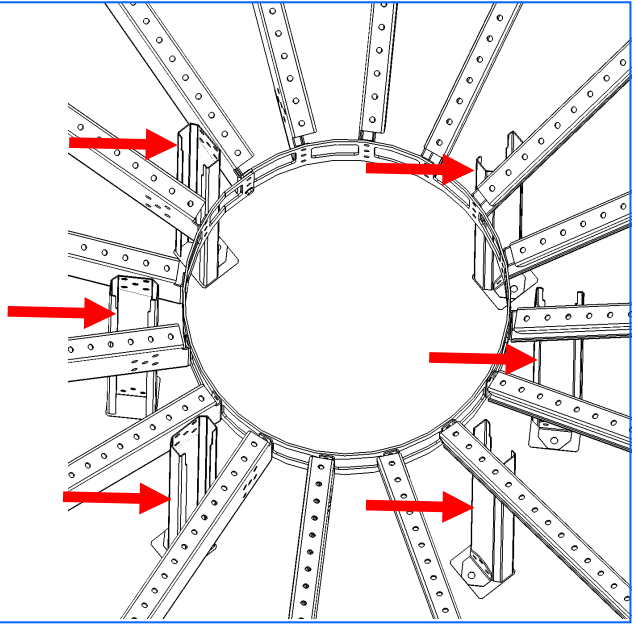






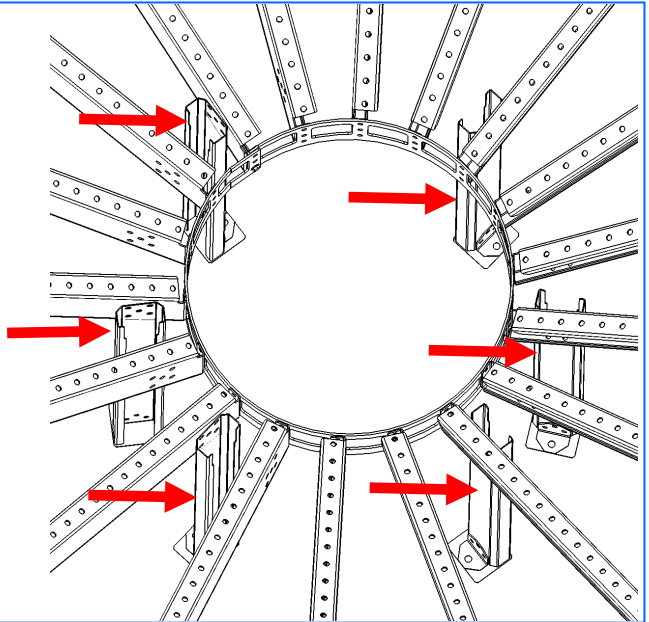
Ø6,4

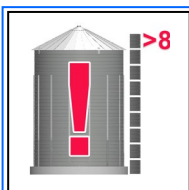
6x
HJK72012
/
HJK72110



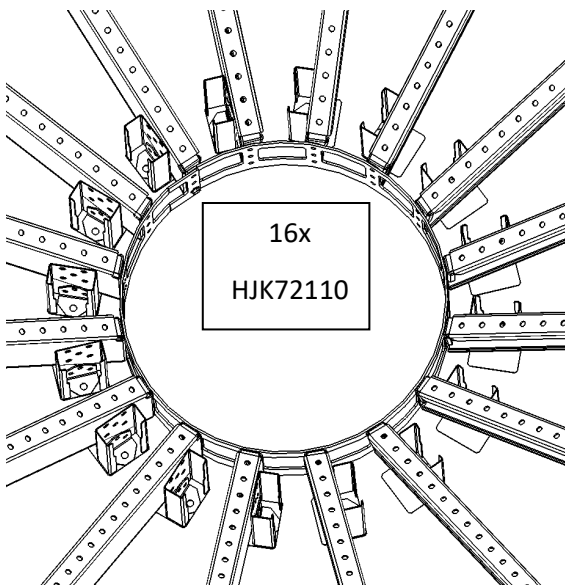
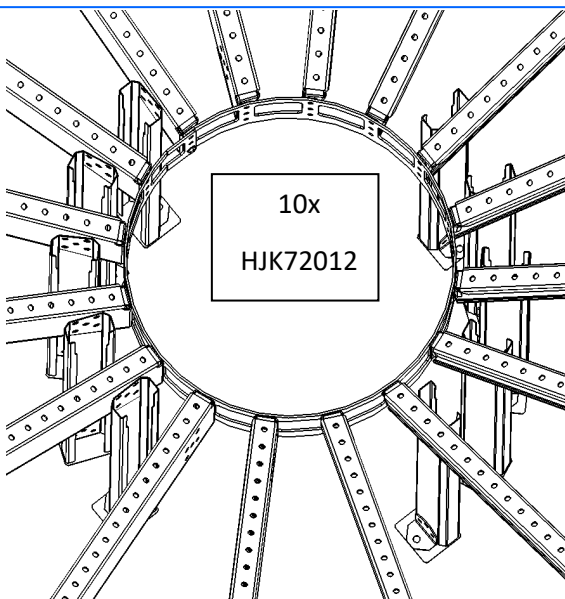
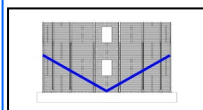
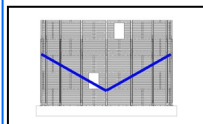
Ø7,2

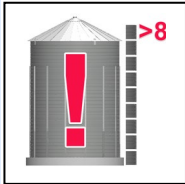
6x
HJK72012
/
HJK72110



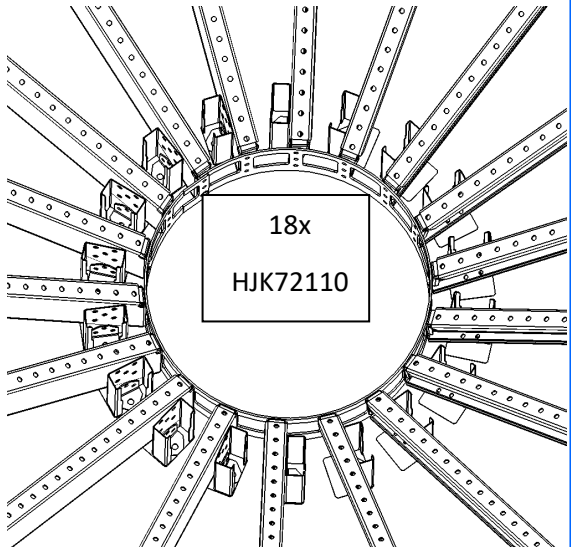
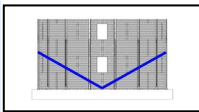
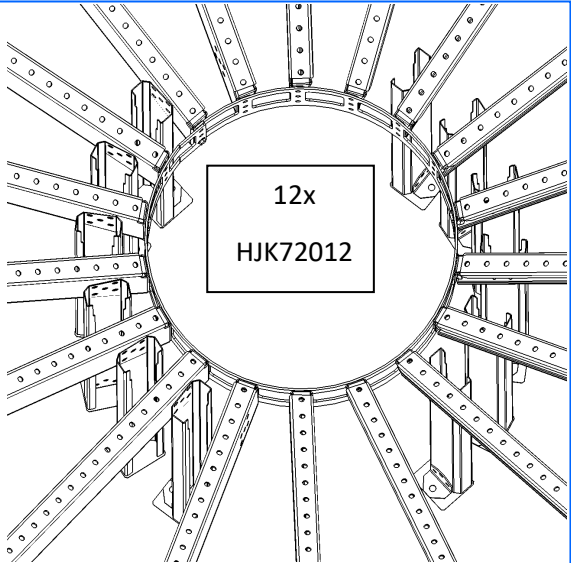
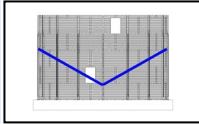


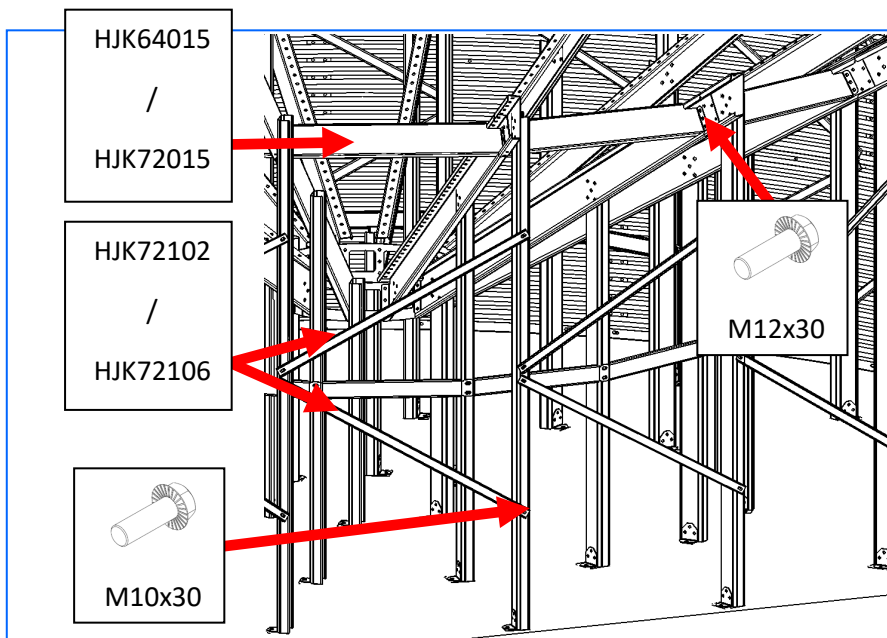
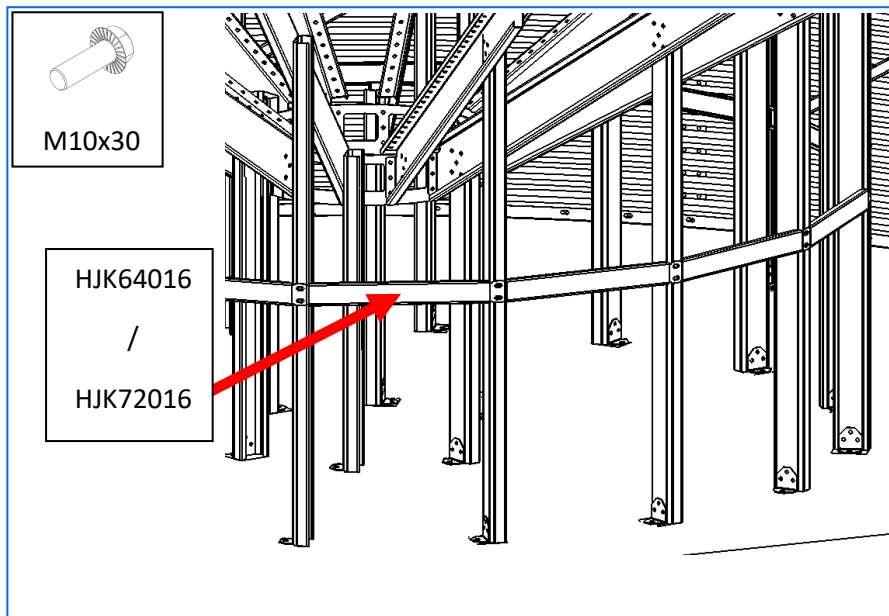
Ø6,4

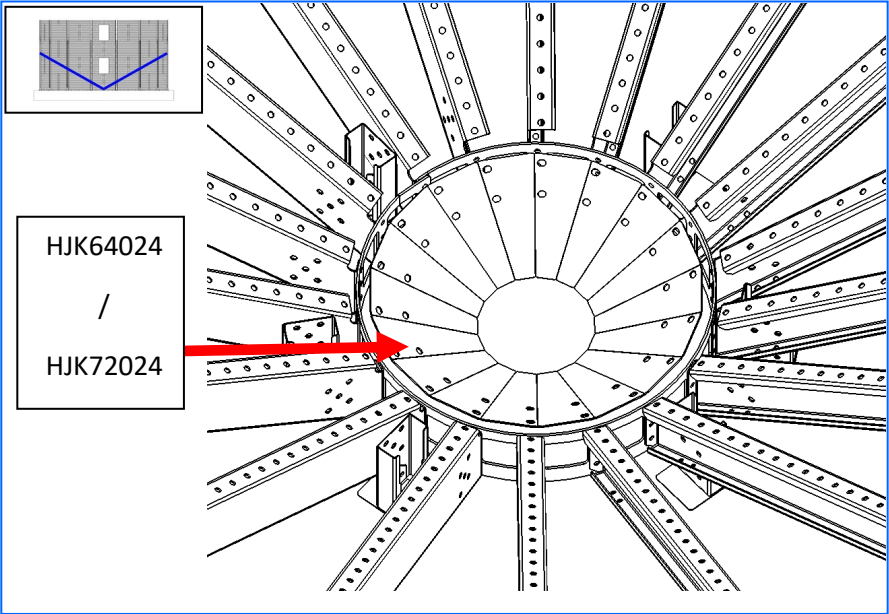




Ø7,2



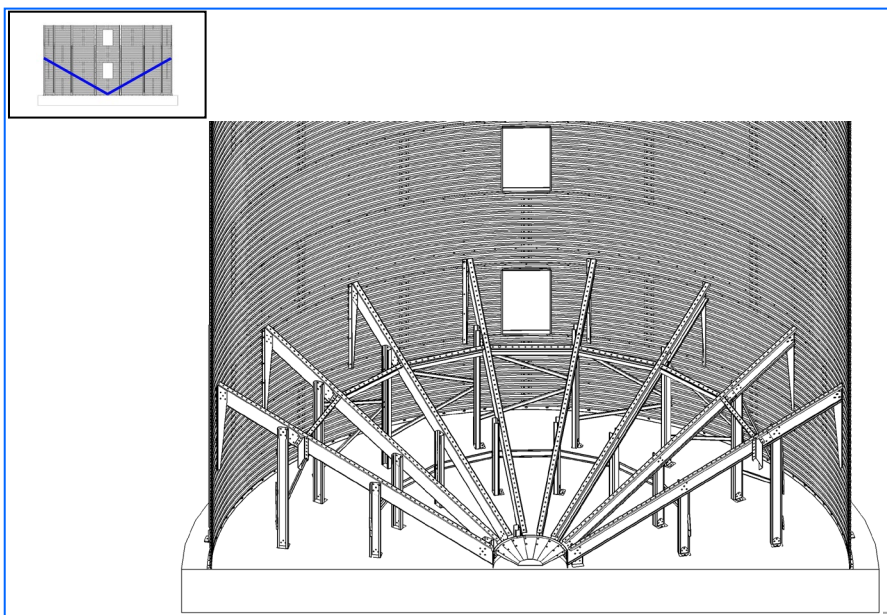
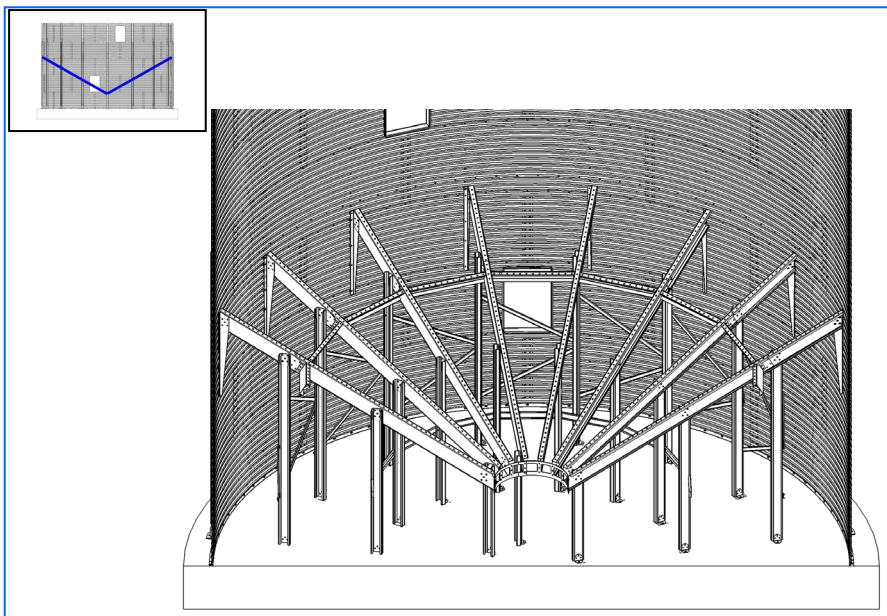


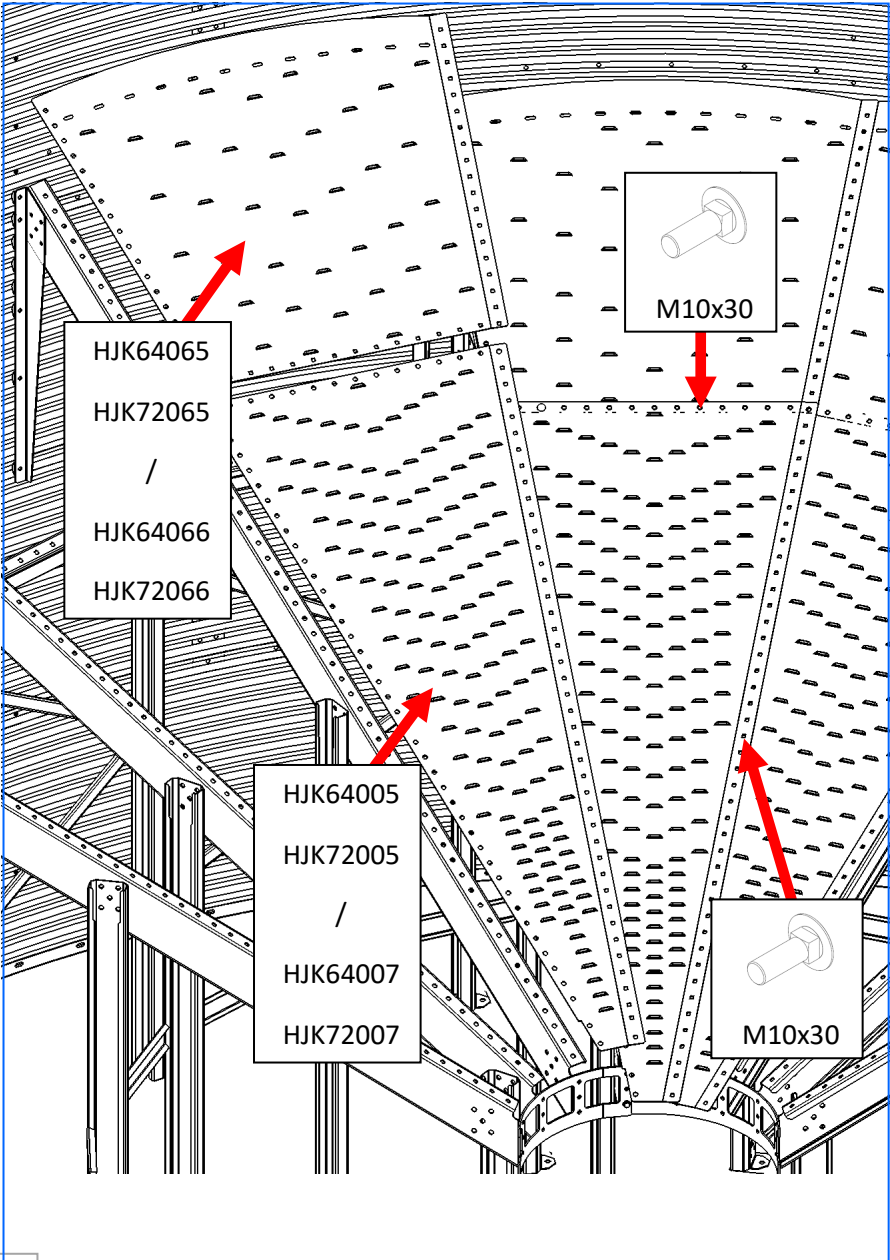


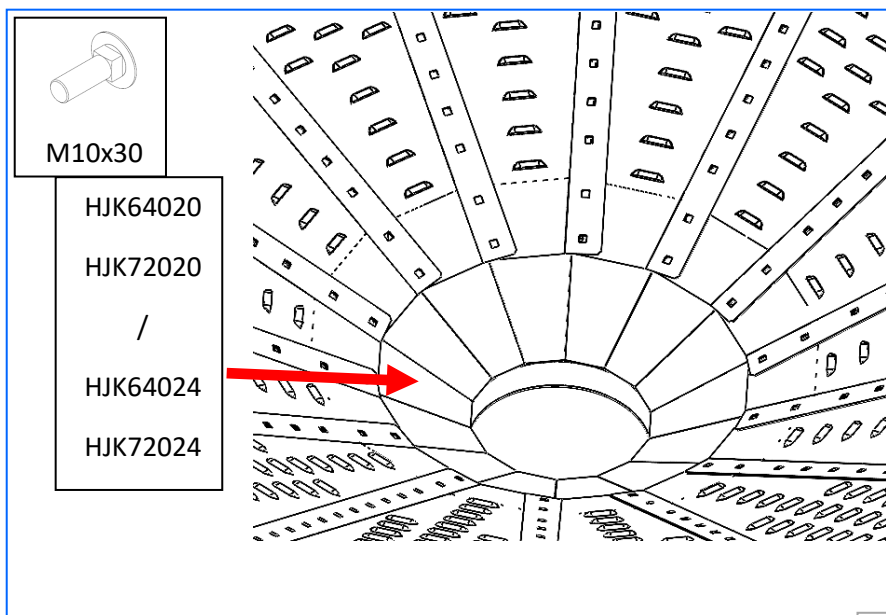
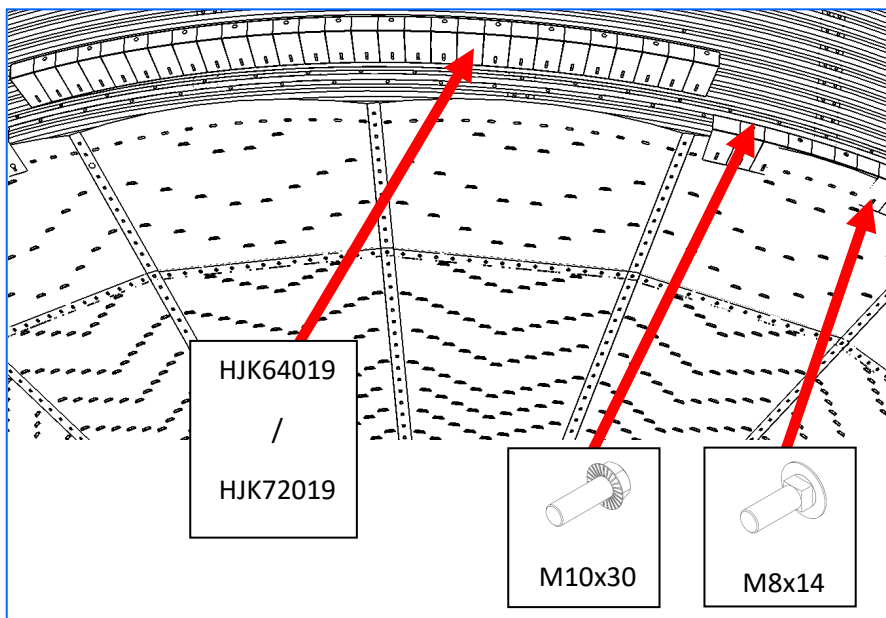
HJK64024

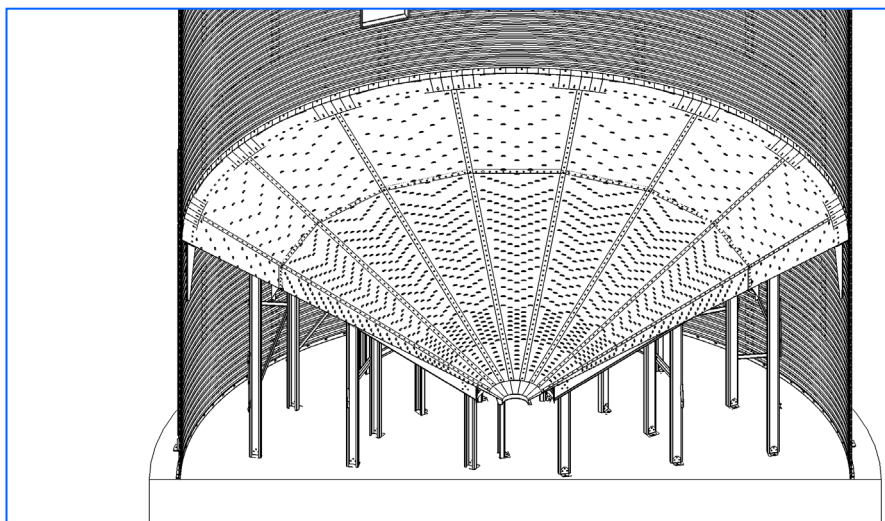
/

HJK72024





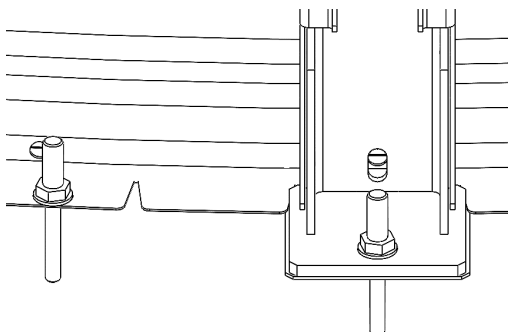
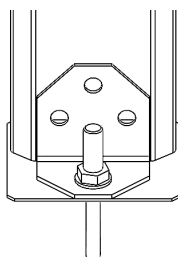
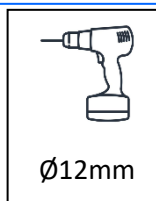




Dokręć wszystkie śruby następującymi momentami:

M8: 27Nm

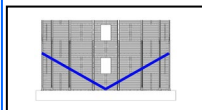
M10: 53NM



PRZEJŚCIE PRZENOŚNIKA ŚLIMAKOWEGO

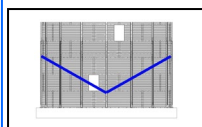
Wyposażenie dodatkowe

H



Ø6,4: 1910mm

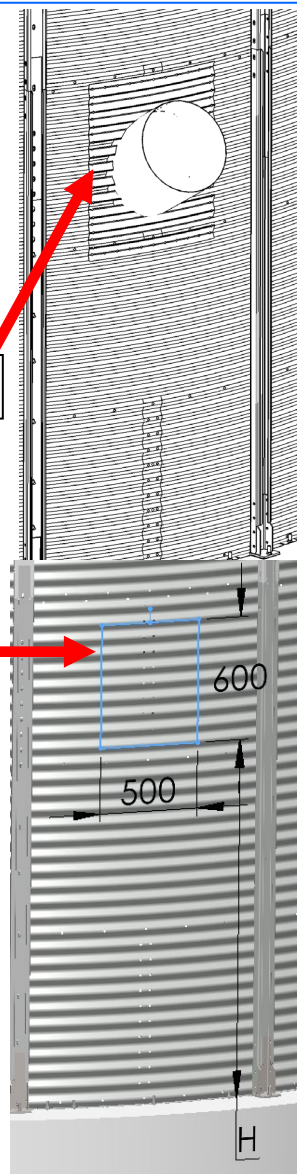
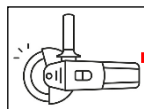
Ø7,2: 2130mm

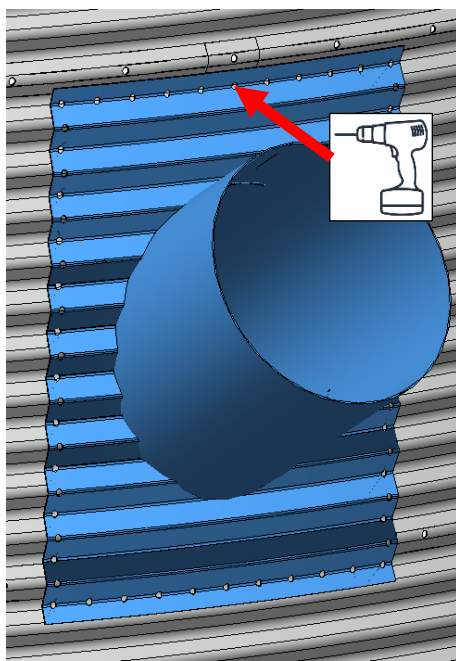
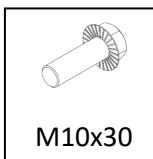
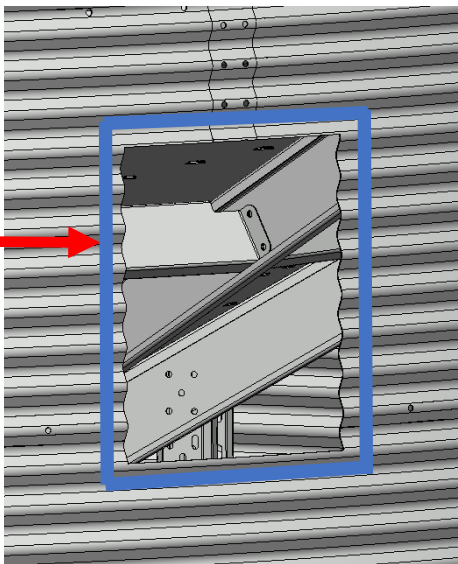


Ø6,4: 1840mm

Ø7,2: 2060mm

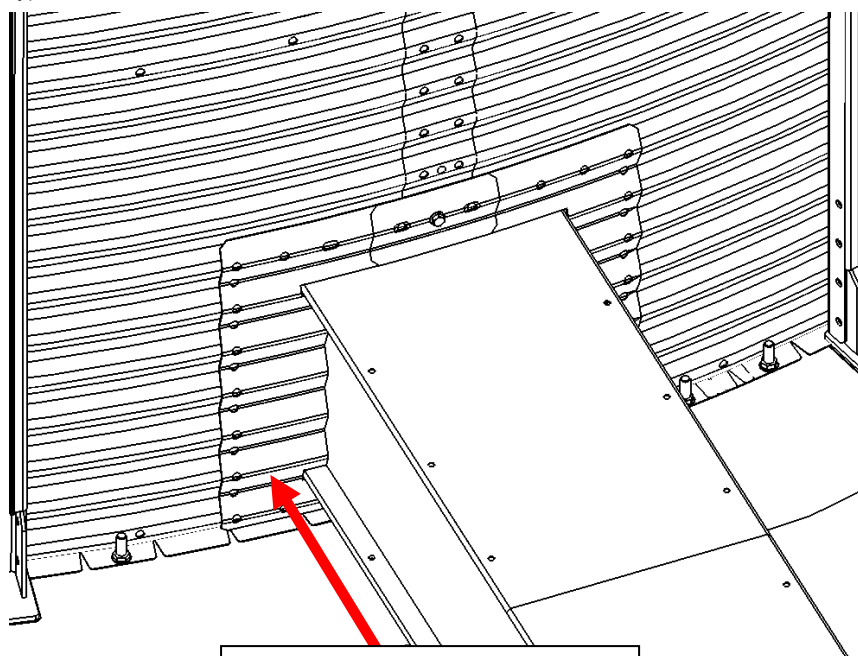
311252





PRZEJŚCIE PRZENOŚNIKA DOLNEGO

Wyposażenie dodatkowe

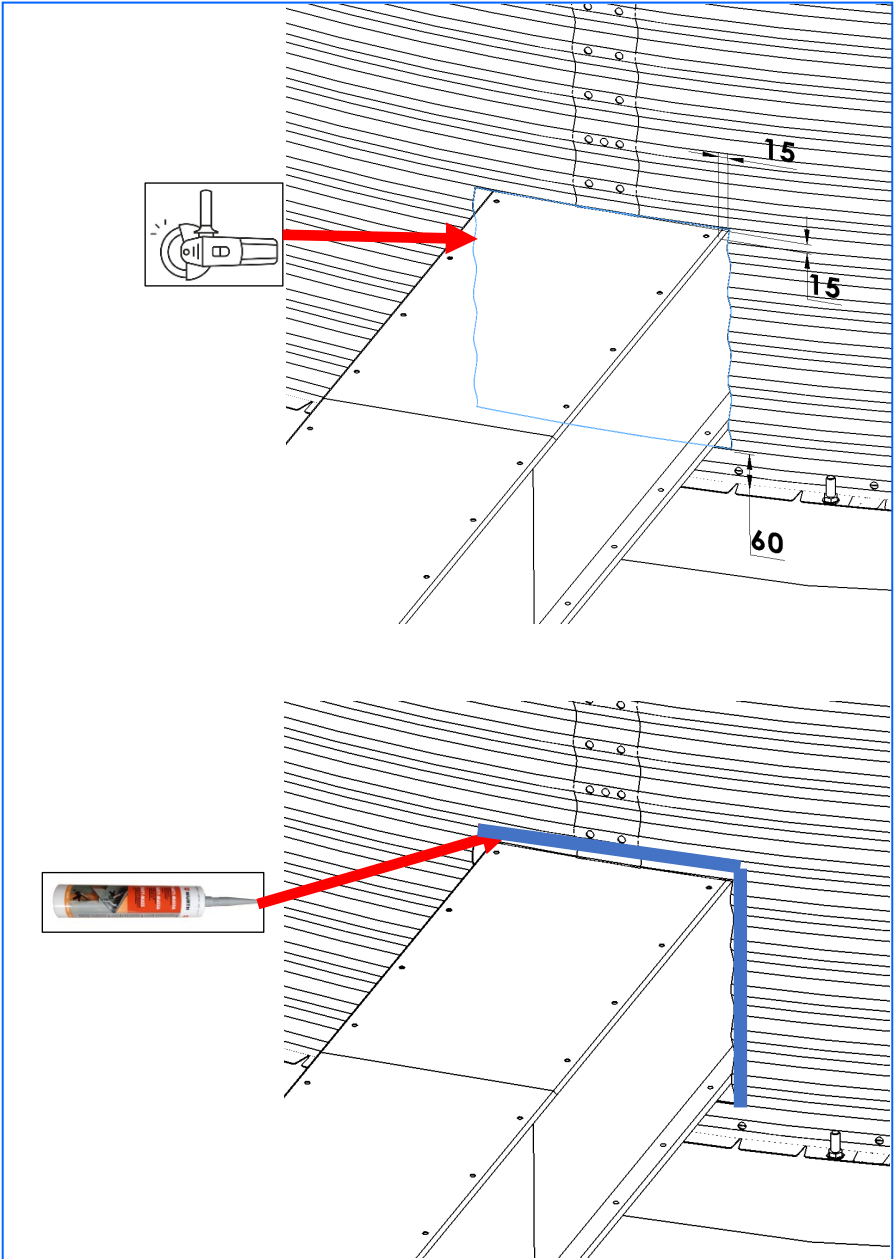


HJK56042 Skandia KTIFb

HJK56045 Skandia KTIBU

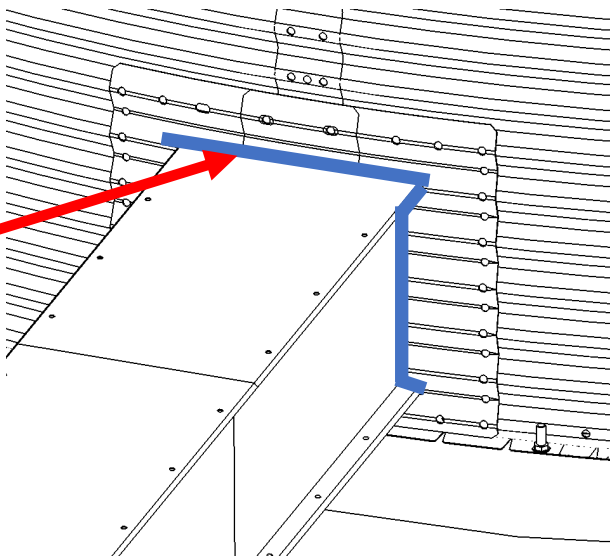
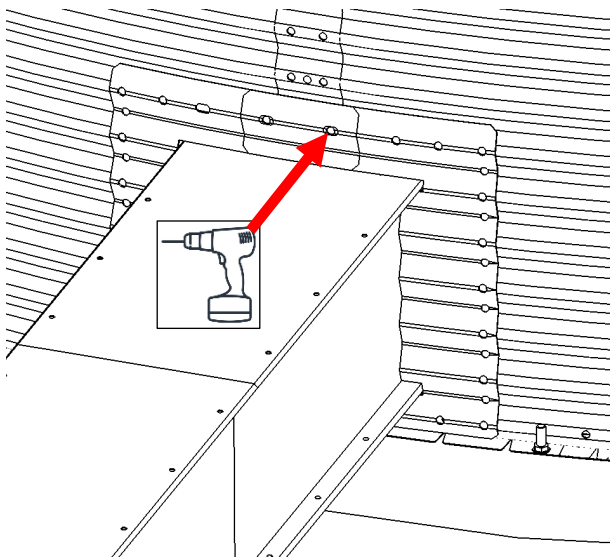
HJK56048 KTBU/KTFb

HJK56051 Blanko





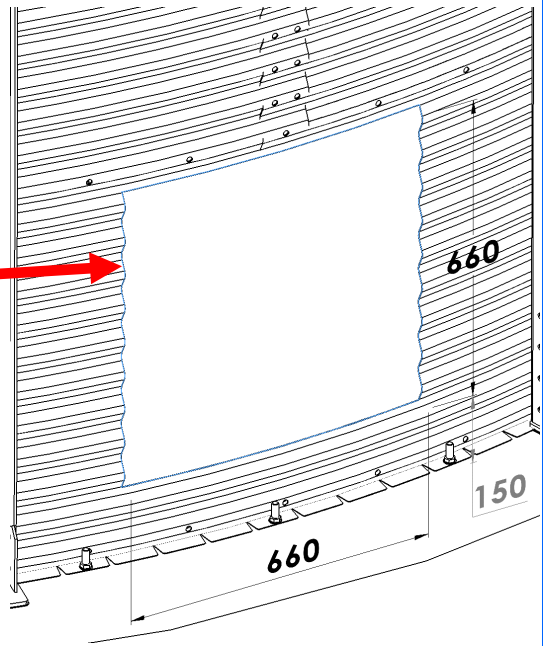
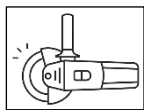
M10x30

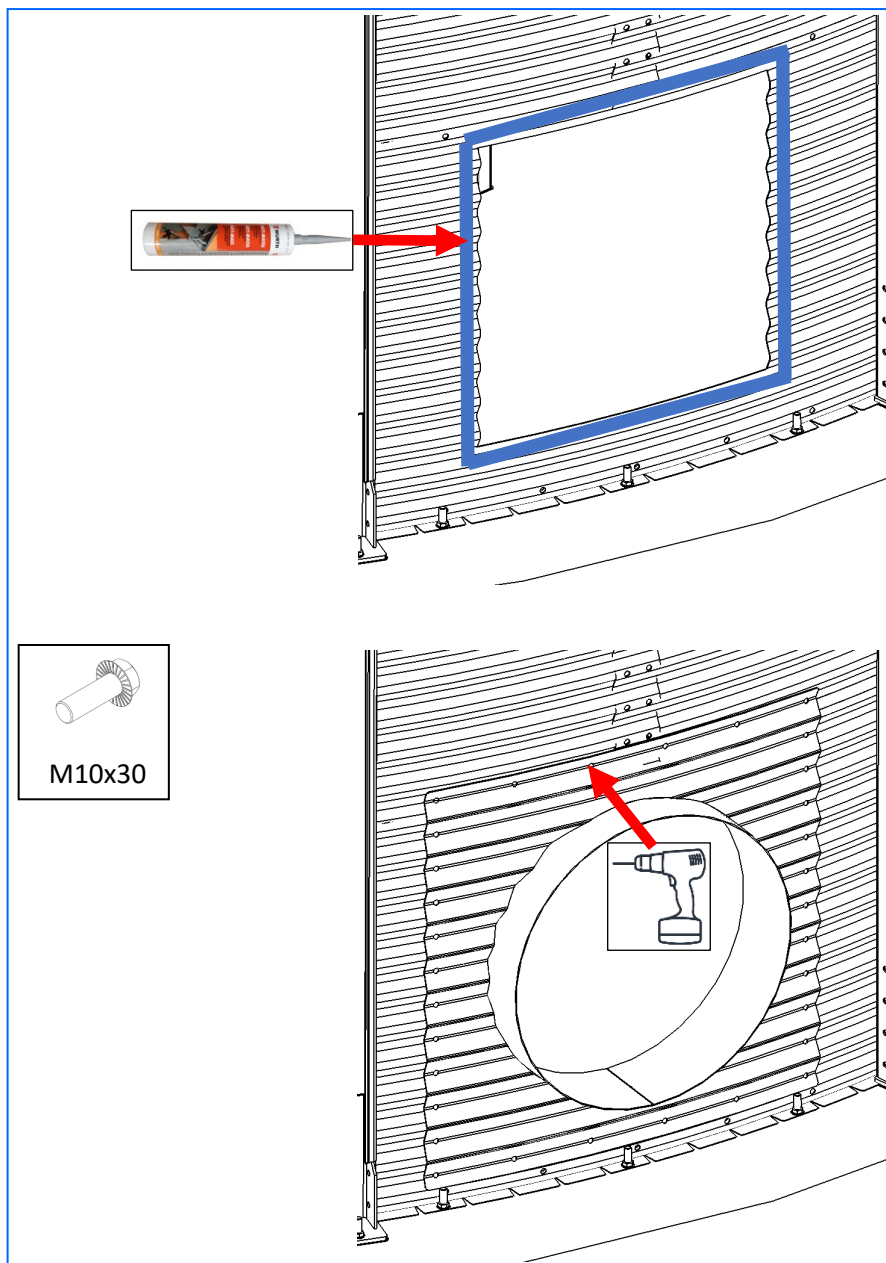


WLOT POWIETRZA

Wyposażenie dodatkowe

HJK56068

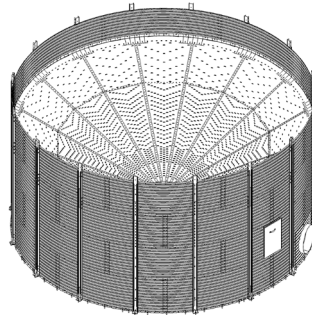






ZAWARTOŚĆ DOSTAWY

Ø6,4



HJK64000

Part number	SZT		
ARPP1009	16		
ARPP1015_64	23		
ARPP1030_64	1		
HJK56017	38		
HJK56018	16		
HJK56033	7		
HJK56038	16		
HJK56067	54		
HJK56068	1		
HJK56074	16		
HJK56078	48		
HJK64005	16		
HJK64010	16		
HJK64013	16		
HJK64014	1		
HJK64015	16		
HJK64016	16		
HJK64019	8		
HJK64020	1		
HJK64040	8		



HJK64065	16		
HJK64100	16		
HJK64104	16		
HJK72011	16		
HJK72012	6		
HJK72022	16		
HJK72073	16		
HJK72102	32		
601108	96	Śruba	M10x45
923645	192	Nakrętka	M8
923657	2002	Śruba	M10x30
923660	350	Nakrętka	M12
923708	1184	Śruba zamkowa	M10x30
923711	3282	Nakrętka	M10
923715	350	Śruba	M12x30
923980	192	Śruba zamkowa	M8x14
960094	109	Kotwa	M12x100

HJK64081

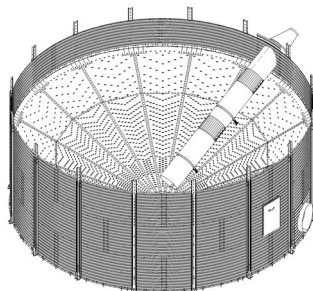
Part number	SZT		
HJK56017	20		
HJK56067	20		
HJK56078	96		
HJK64077	16		
HJK72012	4		
HJK72107	16		
601108	112	Śruba	M10x45
923657	60	Śruba	M10x30
923660	20	Nakrętka	M12
923711	60	Nakrętka	M10
923715	20	Śruba	M12x30
960094	20	Kotwa	M12x100







Ø6,4



HJK64001

Part number	SZT		
300872	4		
311052	2		
311053	4		
311066	2		
311087	1		
311252	1		
ARPP1015_64	15		
ARPP1030_64	1		
HJK56017	38		
HJK56018	16		
HJK56033	7		
HJK56038	16		
HJK56067	54		
HJK56068	1		
HJK56074	16		
HJK56076	2		
HJK56078	48		
HJK64005	16		
HJK64010	16		
HJK64013	16		
HJK64014	1		
HJK64015	16		
HJK64016	16		
HJK64019	8		
HJK64024	1		
HJK64040	8		
HJK64065	16		



HJK64100	16		
HJK64105	16		
HJK72073	16		
HJK72106	32		
HJK72109	16		
HJK72110	6		
601108	80	Śruba	M10x45
923645	220	Nakrętka	M8
923656	28	Śruba	M8x30
923657	1586	Śruba	M10x30
923660	350	Nakrętka	M12
923708	1184	Śruba zamkowa	M10x30
923711	2850	Nakrętka	M10
923715	350	Śruba	M12x30
923980	192	Śruba zamkowa	M8x14
960094	109	Kotwa	M12x100

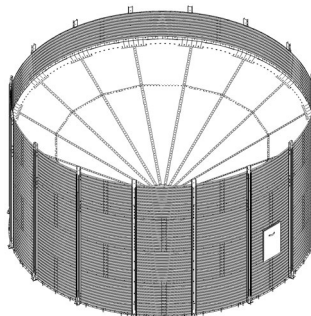
HJK64082

Part number	SZT		
HJK56017	26		
HJK56067	26		
HJK56078	32		
HJK64083	16		
HJK72107	16		
HJK72110	10		
601108	48	Śruba	M10x45
923657	78	Śruba	M10x30
923660	50	Nakrętka	M12
923711	78	Nakrętka	M10
923715	50	Śruba	M12x30
960094	16	Kotwa	M12x100





Ø6,4



HJK64002

Part number	SZT		
ARPP1009	16		
ARPP1015_64	23		
ARPP1030_64	1		
HJK56017	38		
HJK56018	16		
HJK56033	7		
HJK56038	16		
HJK56067	54		
HJK56074	16		
HJK56078	48		
HJK64007	16		
HJK64010	16		
HJK64013	16		
HJK64014	1		
HJK64015	16		
HJK64016	16		
HJK64019	8		
HJK64020	1		
HJK64040	8		
HJK64066	16		
HJK64100	16		
HJK64104	16		
HJK72011	16		
HJK72012	6		



HJK72022	16		
HJK72073	16		
HJK72102	32		
601108	96	Śruba	M10x45
923645	192	Nakrętka	M8
923657	2002	Śruba	M10x30
923660	350	Nakrętka	M12
923708	1184	Śruba zamkowa	M10x30
923711	3282	Nakrętka	M10
923715	350	Śruba	M12x30
923980	192	Śruba zamkowa	M8x14
960094	109	Kotwa	M12x100

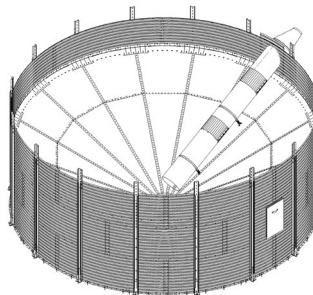
HJK64081

Part number	SZT		
HJK56017	20		
HJK56067	20		
HJK56078	96		
HJK64077	16		
HJK72012	4		
HJK72107	16		
601108	112	Śruba	M10x45
923657	60	Śruba	M10x30
923660	20	Nakrętka	M12
923711	60	Nakrętka	M10
923715	20	Śruba	M12x30
960094	20	Kotwa	M12x100





Ø6,4



HJK64003

Part number	SZT		
300872	4		
311052	2		
311053	4		
311066	2		
311087	1		
311252	1		
ARPP1015_64	15		
ARPP1030_64	1		
HJK56017	38		
HJK56018	16		
HJK56033	7		
HJK56038	16		
HJK56067	54		
HJK56074	16		
HJK56076	2		
HJK56078	48		
HJK64007	16		
HJK64010	16		
HJK64013	16		
HJK64014	1		
HJK64015	16		
HJK64016	16		
HJK64019	8		
HJK64024	1		
HJK64040	8		



HJK64066	16		
HJK64100	16		
HJK64105	16		
HJK72073	16		
HJK72106	32		
HJK72109	16		
HJK72110	6		
601108	80	Śruba	M10x45
923645	220	Nakrętka	M8
923656	28	Śruba	M8x30
923657	1586	Śruba	M10x30
923660	350	Nakrętka	M12
923708	1184	Śruba zamkowa	M10x30
923711	2850	Nakrętka	M10
923715	350	Śruba	M12x30
923980	192	Śruba zamkowa	M8x14
960094	109	Kotwa	M12x100

HJK64082

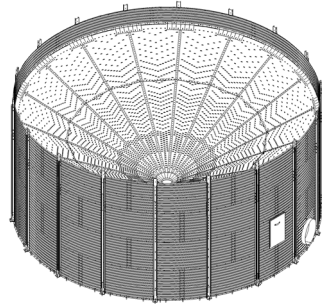
Part number	SZT		
HJK56017	26		
HJK56067	26		
HJK56078	32		
HJK64083	16		
HJK72107	16		
HJK72110	10		
601108	48	Śruba	M10x45
923657	78	Śruba	M10x30
923660	50	Nakrętka	M12
923711	78	Nakrętka	M10
923715	50	Śruba	M12x30
960094	16	Kotwa	M12x100







Ø7,2



HJK72000

Part number	SZT		
ARPP1009	18		
ARPP1015_72	26		
ARPP1030_72	1		
HJK56017	42		
HJK56018	18		
HJK56033	8		
HJK56038	18		
HJK56067	60		
HJK56068	1		
HJK56074	18		
HJK72005	18		
HJK72010	18		
HJK72011	18		
HJK72012	6		
HJK72013	18		
HJK72014	1		
HJK72015	18		
HJK72016	18		
HJK72018	9		
HJK72019	9		
HJK72020	1		
HJK72022	18		
HJK72065	18		
HJK72073	18		



HJK72100	18		
HJK72102	36		
HJK72104	18		
601108	108	Śruba	M10x45
923645	216	Nakrętka	M8
923657	2304	Śruba	M10x30
923660	390	Nakrętka	M12
923708	1458	Śruba zamkowa	M10x30
923711	3870	Nakrętka	M10
923715	390	Śruba	M12x30
923980	216	Śruba zamkowa	M8x14
960094	122	Kotwa	M12x100

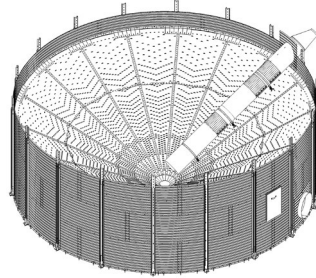
HJK72081

Part number	SZT		
HJK56017	24		
HJK56067	24		
HJK56078	144		
HJK72012	6		
HJK72077	18		
HJK72107	18		
601108	162	Śruba	M10x45
923657	72	Śruba	M10x30
923660	25	Nakrętka	M12
923711	72	Nakrętka	M10
923715	25	Śruba	M12x30
960094	24	Kotwa	M12x100





Ø7,2



HJK72001

Part number	SZT		
300872	6		
311052	3		
311053	6		
311066	3		
311087	1		
311252	1		
ARPP1015_72	17		
ARPP1030_72	1		
HJK56017	42		
HJK56018	18		
HJK56033	8		
HJK56038	18		
HJK56067	60		
HJK56068	1		
HJK56074	18		
HJK56076	3		
HJK72005	18		
HJK72010	18		
HJK72013	18		
HJK72014	1		
HJK72015	18		
HJK72016	18		
HJK72018	9		
HJK72019	9		
HJK72024	1		



HJK72065	18		
HJK72073	18		
HJK72100	18		
HJK72105	18		
HJK72106	36		
HJK72109	18		
HJK72110	6		
601108	108	Śruba	M10x45
923645	258	Nakrętka	M8
923656	42	Śruba	M8x30
923657	1908	Śruba	M10x30
923660	390	Nakrętka	M12
923708	1458	Śruba zamkowa	M10x30
923711	3474	Nakrętka	M10
923715	390	Śruba	M12x30
923980	216	Śruba zamkowa	M8x14
960094	116	Kotwa	M12x100

HJK72082

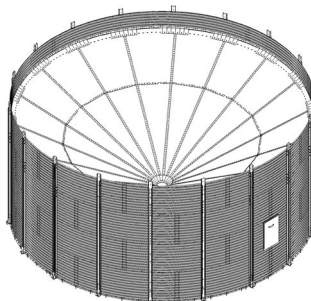
Part number	SZT		
HJK56017	30		
HJK56067	30		
HJK56078	90		
HJK72083	18		
HJK72107	18		
HJK72110	12		
601108	108	Śruba	M10x45
923657	90	Śruba	M10x30
923660	60	Nakrętka	M12
923711	90	Nakrętka	M10
923715	60	Śruba	M12x30
960094	18	Kotwa	M12x100







Ø7,2



HJK72002

Part number	SZT		
ARPP1009	18		
ARPP1015_72	26		
ARPP1030_72	1		
HJK56017	42		
HJK56018	18		
HJK56033	8		
HJK56038	18		
HJK56067	60		
HJK56074	18		
HJK72007	18		
HJK72010	18		
HJK72011	18		
HJK72012	6		
HJK72013	18		
HJK72014	1		
HJK72015	18		
HJK72016	18		
HJK72018	9		
HJK72019	9		
HJK72020	1		
HJK72022	18		
HJK72066	18		
HJK72073	18		
HJK72100	18		



HJK72102	36		
HJK72104	18		
601108	108	Śruba	M10x45
923645	216	Nakrętka	M8
923657	2304	Śruba	M10x30
923660	390	Nakrętka	M12
923708	1458	Śruba zamkowa	M10x30
923711	3870	Nakrętka	M10
923715	390	Śruba	M12x30
923980	216	Śruba zamkowa	M8x14
960094	122	Kotwa	M12x100

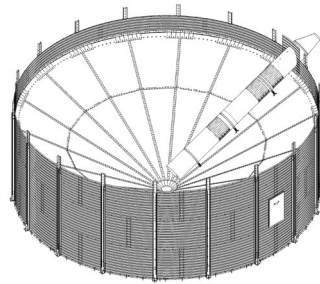
HJK72081

Part number	SZT		
HJK56017	24		
HJK56067	24		
HJK56078	144		
HJK72012	6		
HJK72077	18		
HJK72107	18		
601108	162	Śruba	M10x45
923657	72	Śruba	M10x30
923660	25	Nakrętka	M12
923711	72	Nakrętka	M10
923715	25	Śruba	M12x30
960094	24	Kotwa	M12x100





Ø7,2



HJK72003

Part number	SZT		
300872	6		
311052	3		
311053	6		
311066	3		
311087	1		
311252	1		
AR13493	1		
ARPP1015_72	17		
ARPP1030_72	1		
HJK56017	42		
HJK56018	18		
HJK56033	8		
HJK56038	18		
HJK56067	60		
HJK56074	18		
HJK56076	3		
HJK72007	18		
HJK72010	18		
HJK72013	18		
HJK72014	1		
HJK72015	18		
HJK72016	18		
HJK72018	9		
HJK72019	9		
HJK72024	1		



HJK72066	18		
HJK72073	18		
HJK72100	18		
HJK72105	18		
HJK72106	36		
HJK72109	18		
HJK72110	6		
601108	108	Śruba	M10x45
923645	255	Nakrętka	M8
923656	42	Śruba	M8x30
923657	1908	Śruba	M10x30
923660	390	Nakrętka	M12
923708	1458	Śruba zamkowa	M10x30
923711	3474	Nakrętka	M10
923715	390	Śruba	M12x30
923980	216	Śruba zamkowa	M8x14
960094	116	Kotwa	M12x100



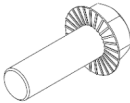
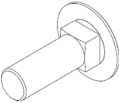
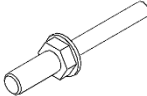

HJK72082

Part number	SZT		
HJK56017	30		
HJK56067	30		
HJK56078	90		
HJK72083	18		
HJK72107	18		
HJK72110	12		
601108	108	Śruba	M10x45
923657	90	Śruba	M10x30
923660	60	Nakrętka	M12
923711	90	Nakrętka	M10
923715	60	Śruba	M12x30
960094	18	Kotwa	M12x100

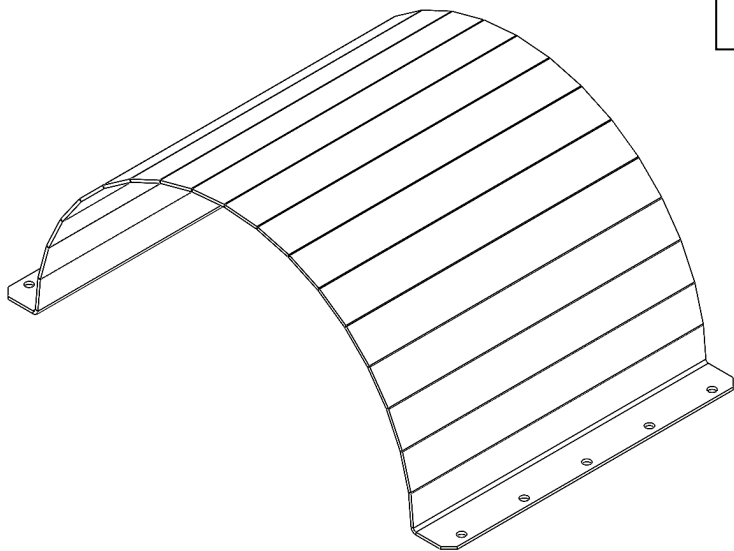




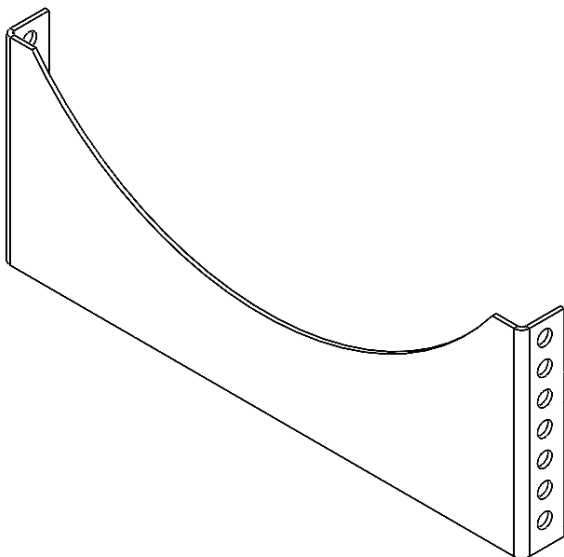


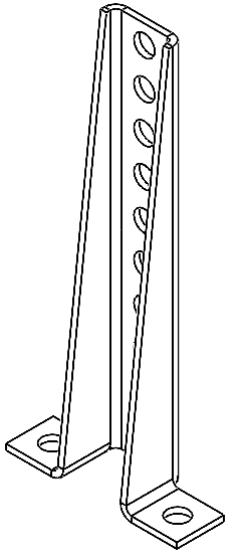
		STD	Type	Part number
	Nakrętka	DIN 6923	M8	923645
			M10	923711
			M12	923660
	Nakrętka samokontrująca	DIN 985	M10	920026
	Śruba	DIN 6921	M10x30	923657
			M10x45	601108
			M12x30	923715
	Śruba zamkowa	DIN 603	M8x14	923980
			M10x30	923708
	Kotwa		M12x100	960094
	Masa uszczelniająca			600348

300872

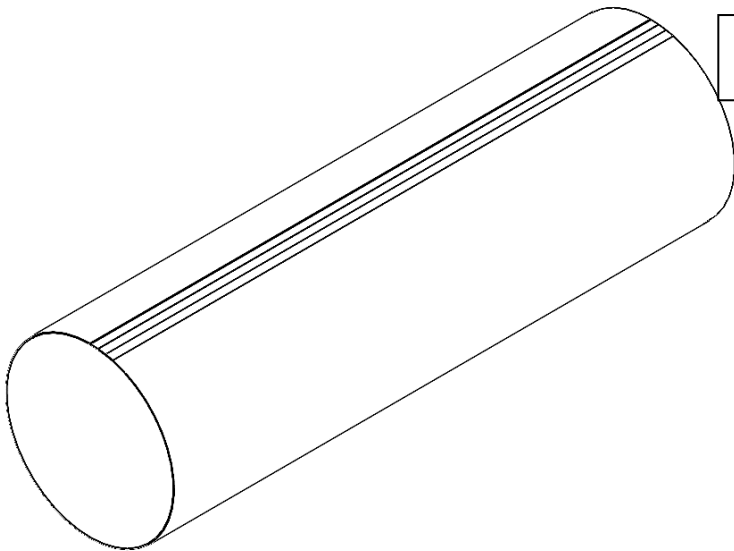


311052





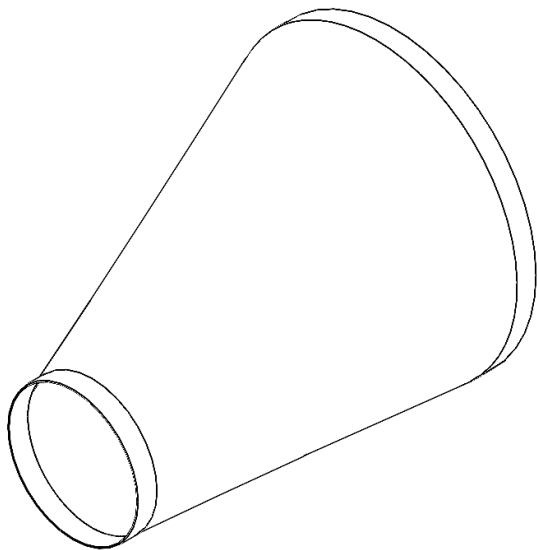
311053



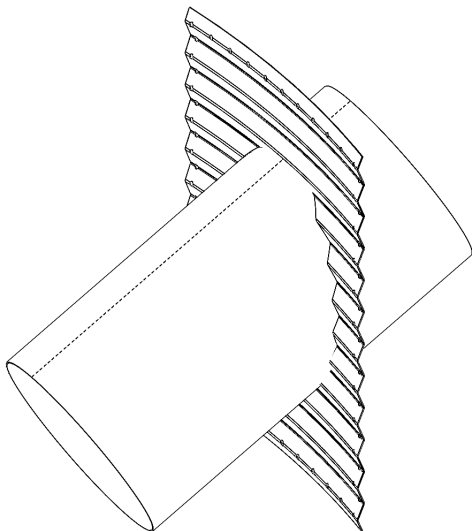
311066

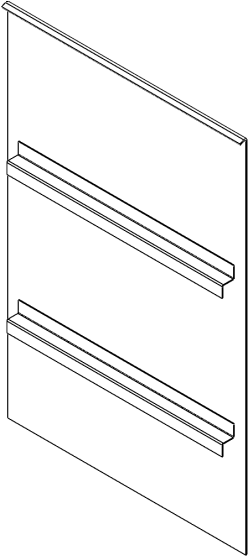


311087

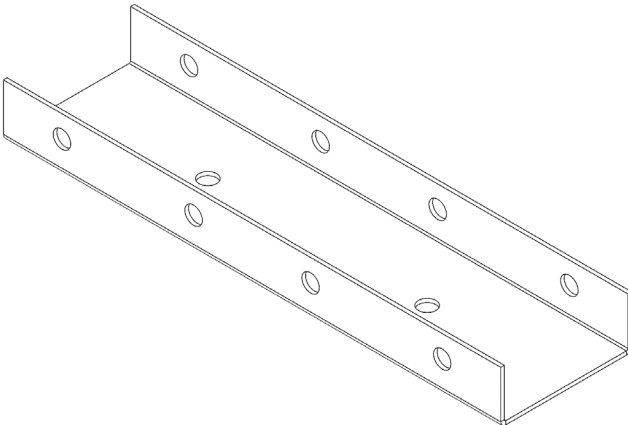


311252

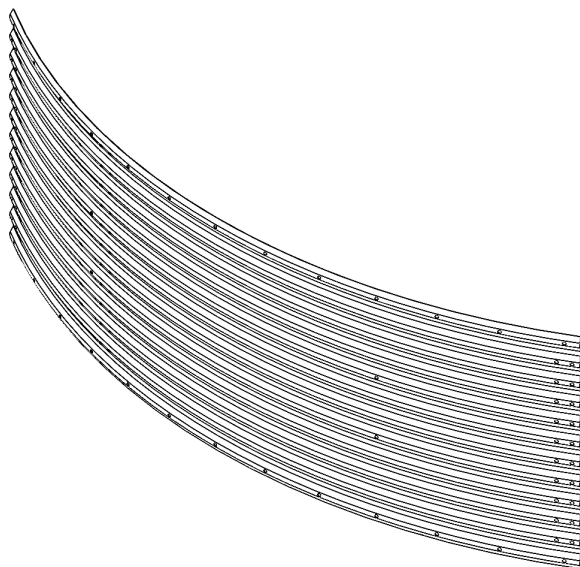




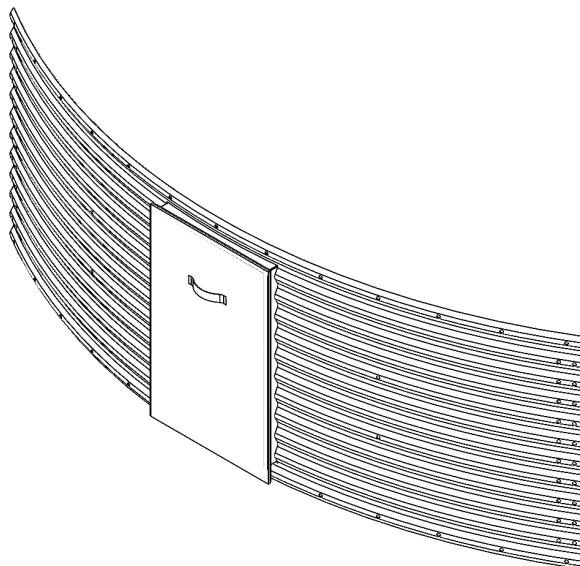
AR13493



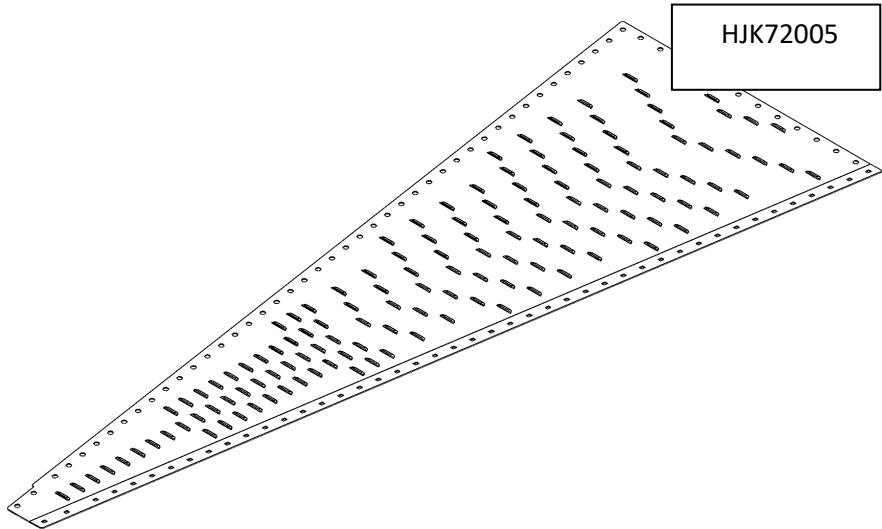
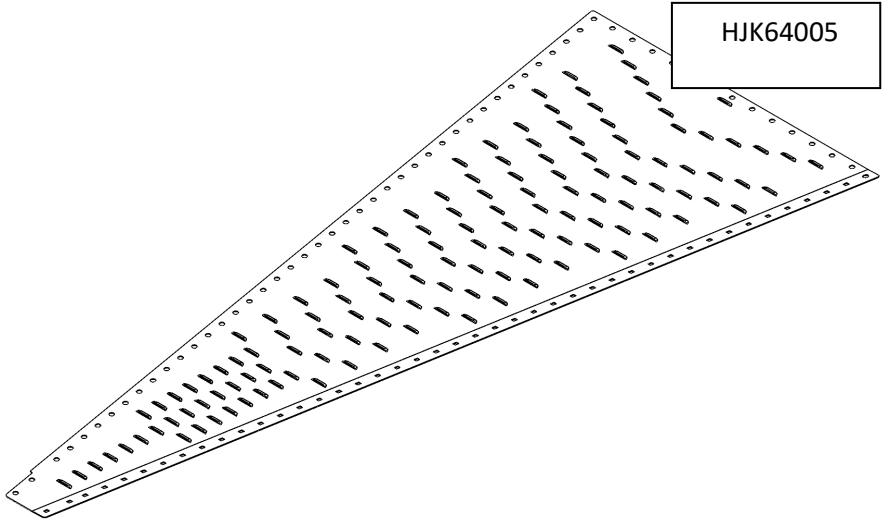
ARPP1009

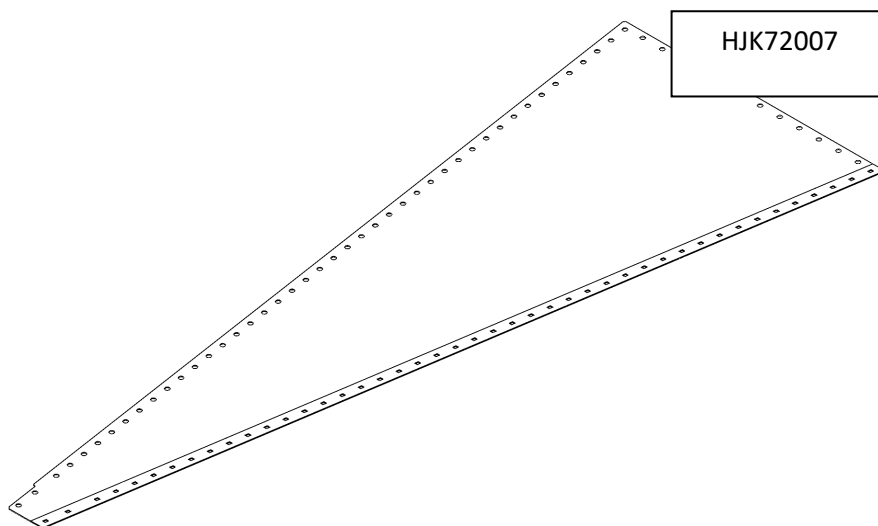
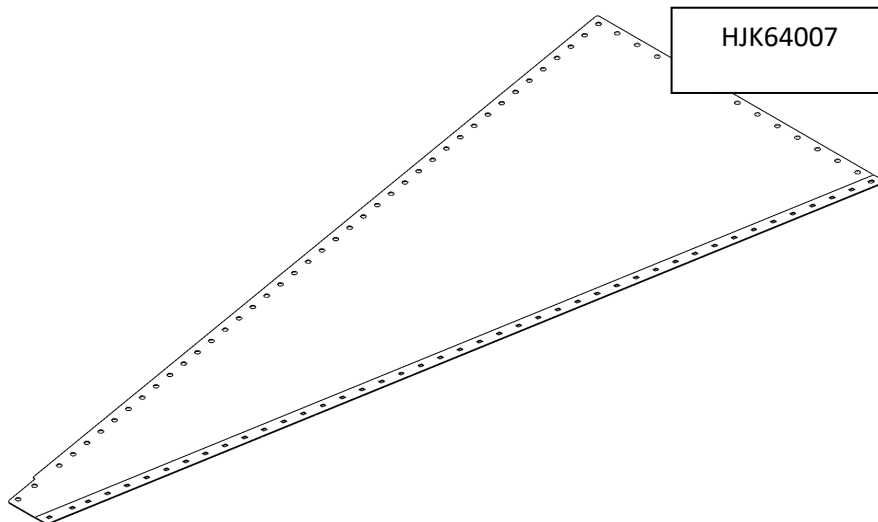


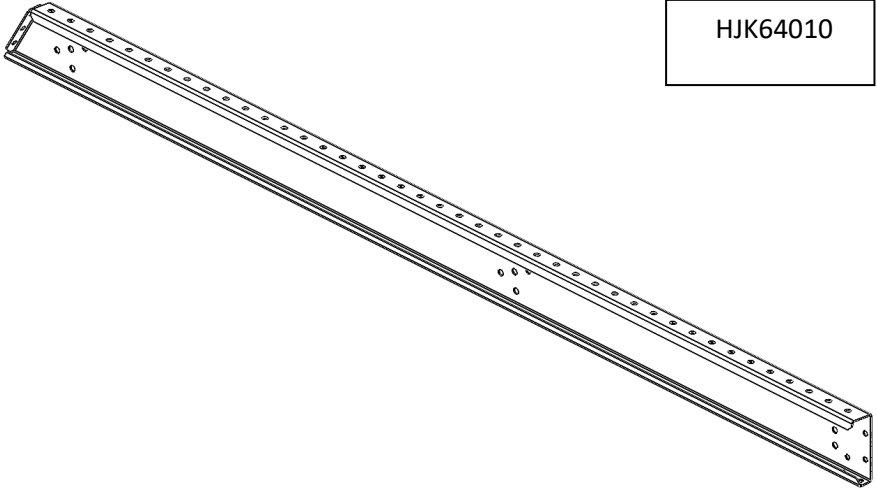
ARPP1015



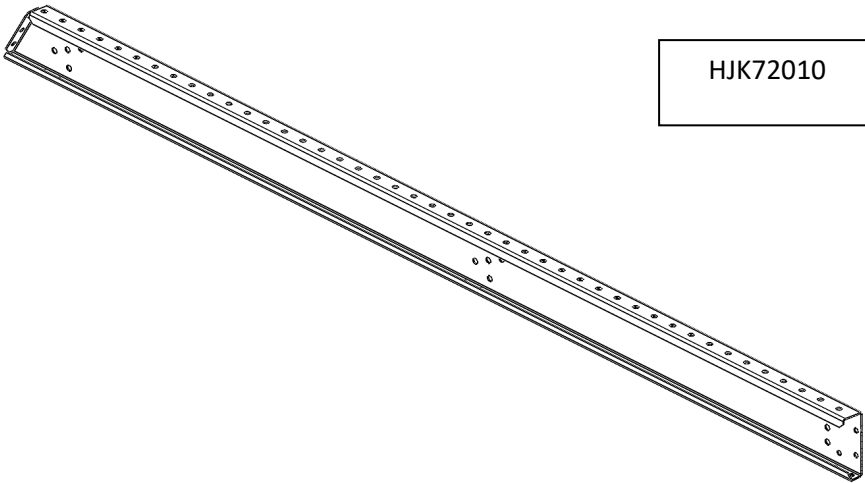
ARPP1030



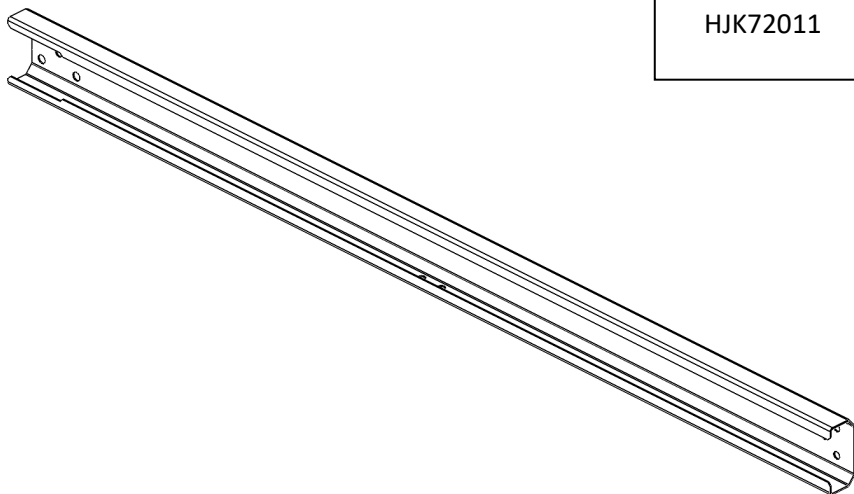




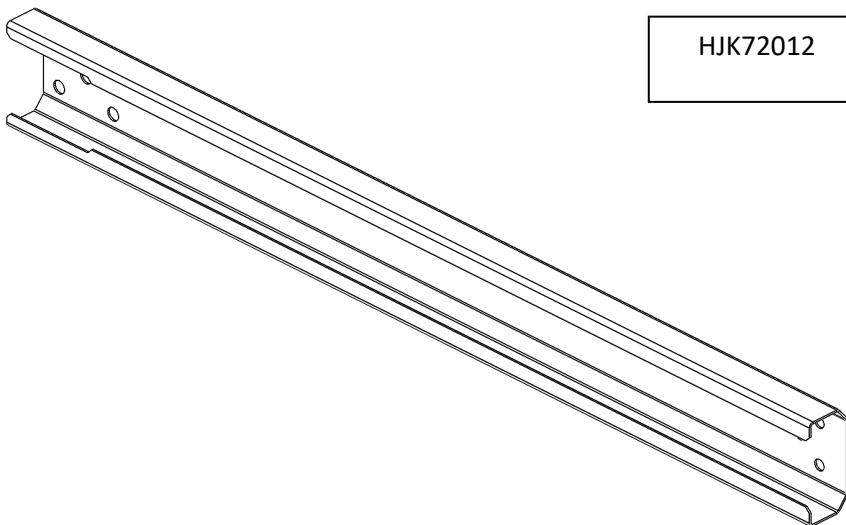
HJK64010



HJK72010



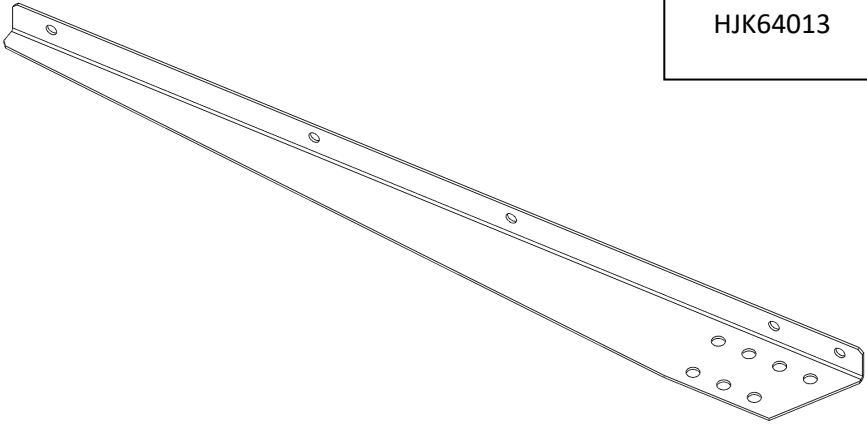
HJK72011



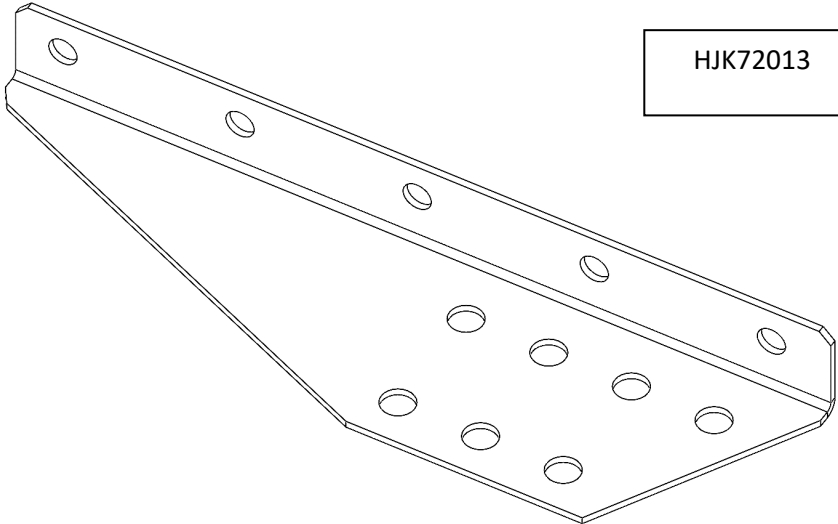
HJK72012

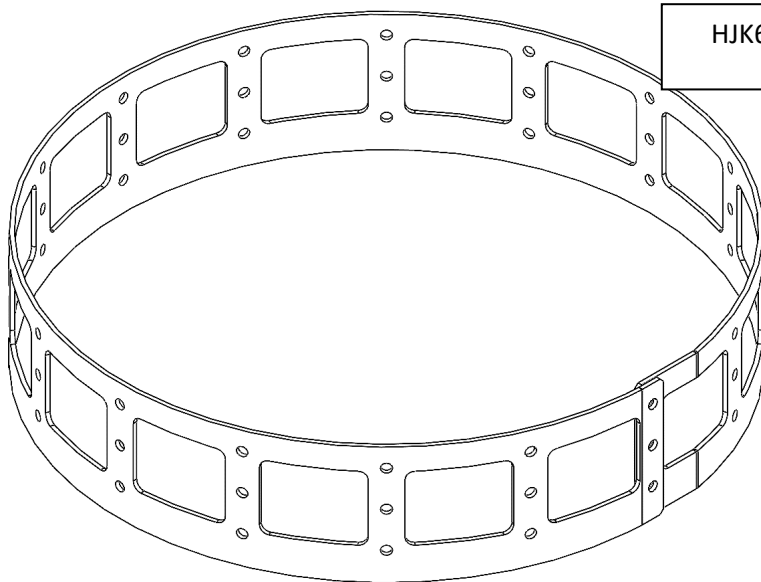


HJK64013

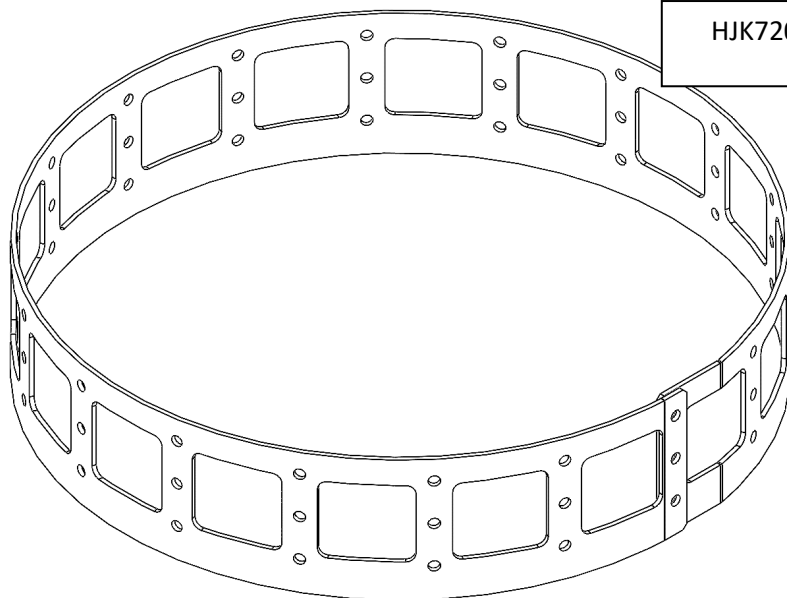


HJK72013

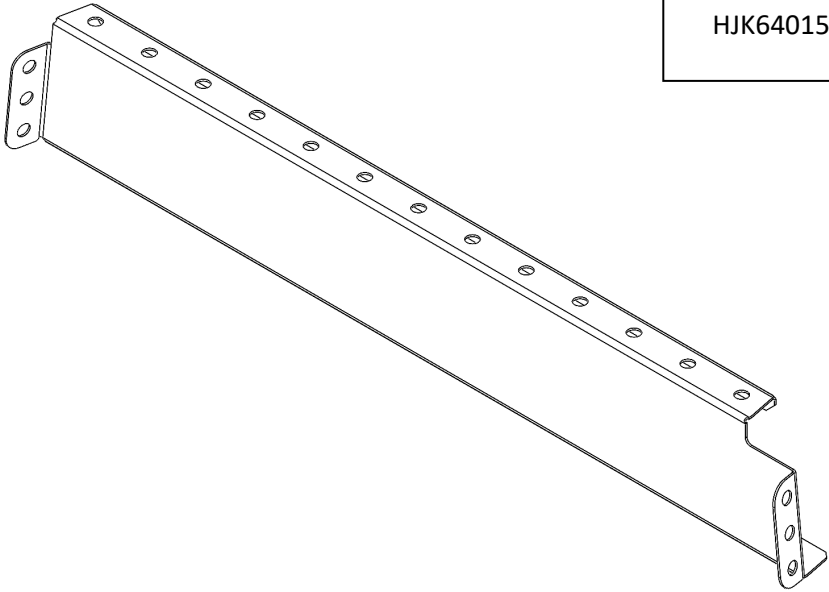




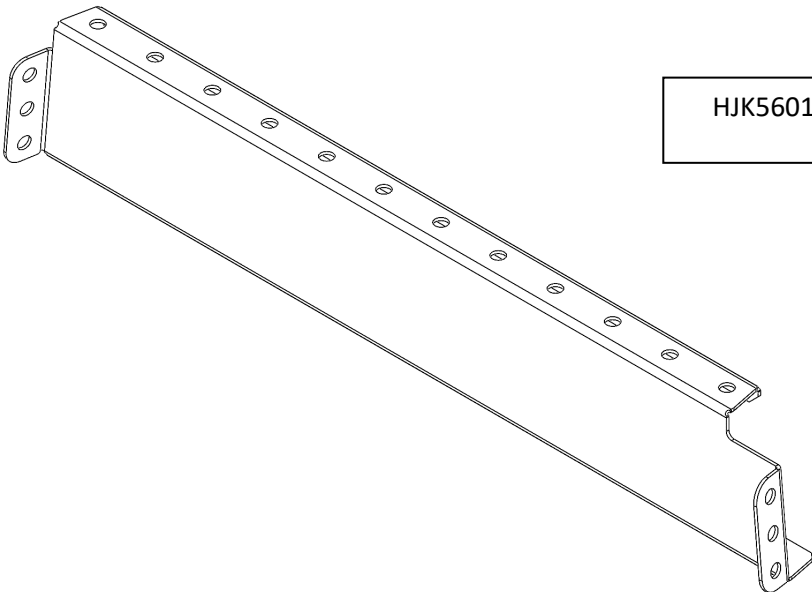
HJK64014



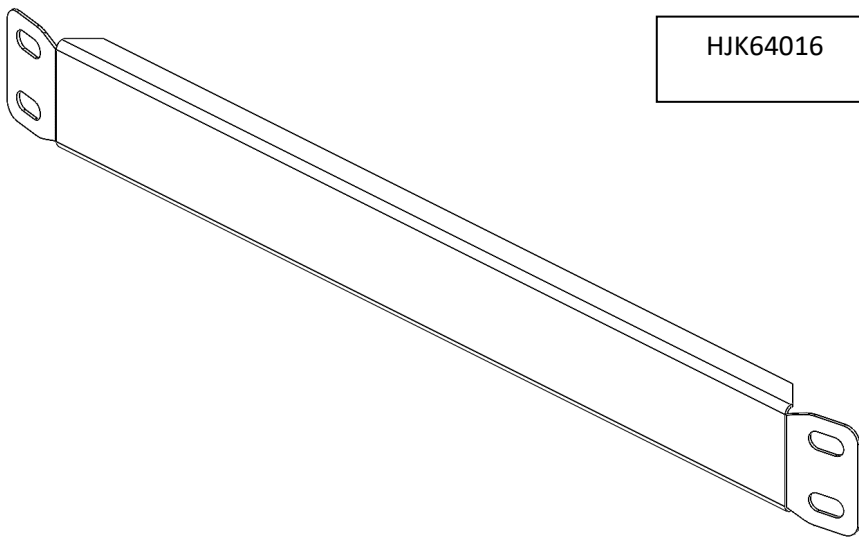
HJK72014



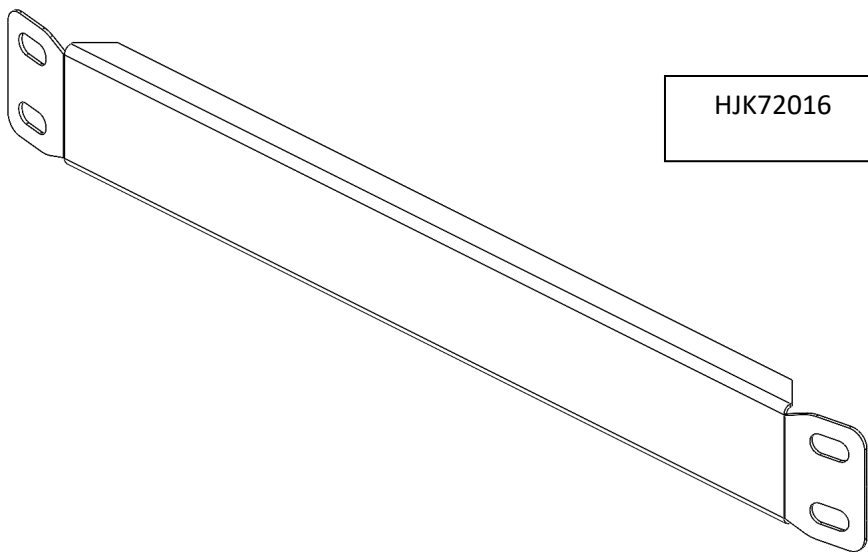
HJK64015



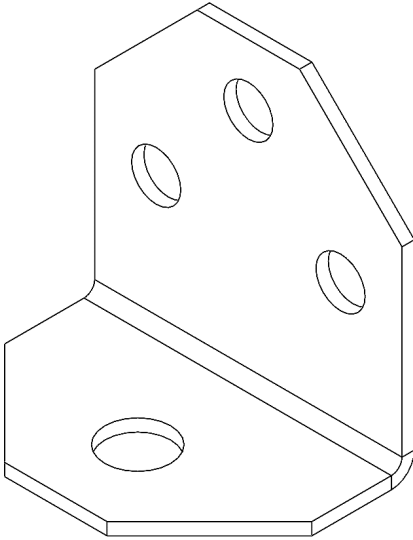
HJK56015



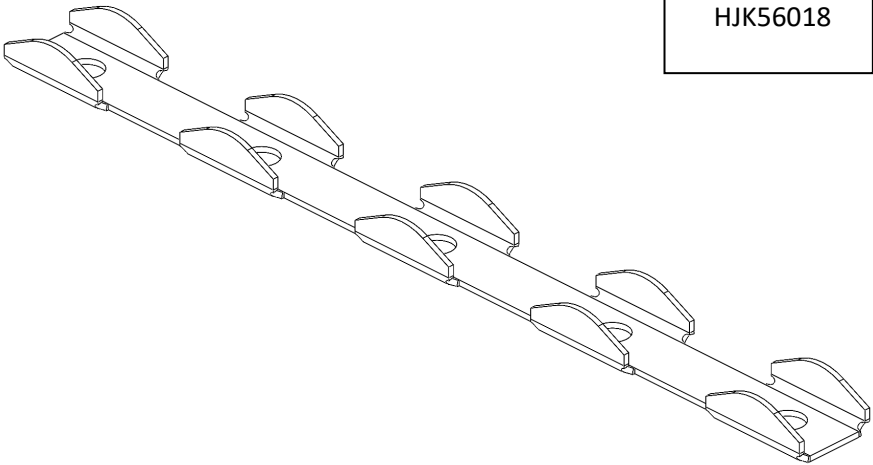
HJK64016



HJK72016



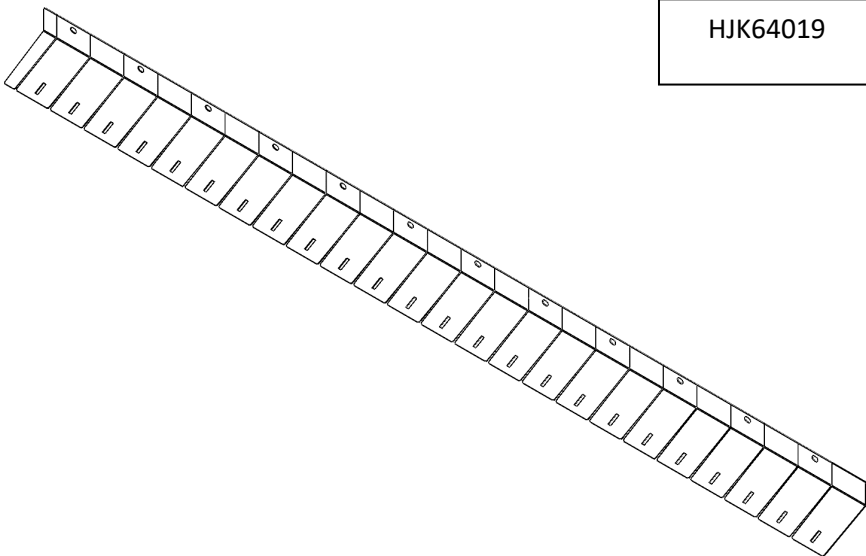
HJK56017



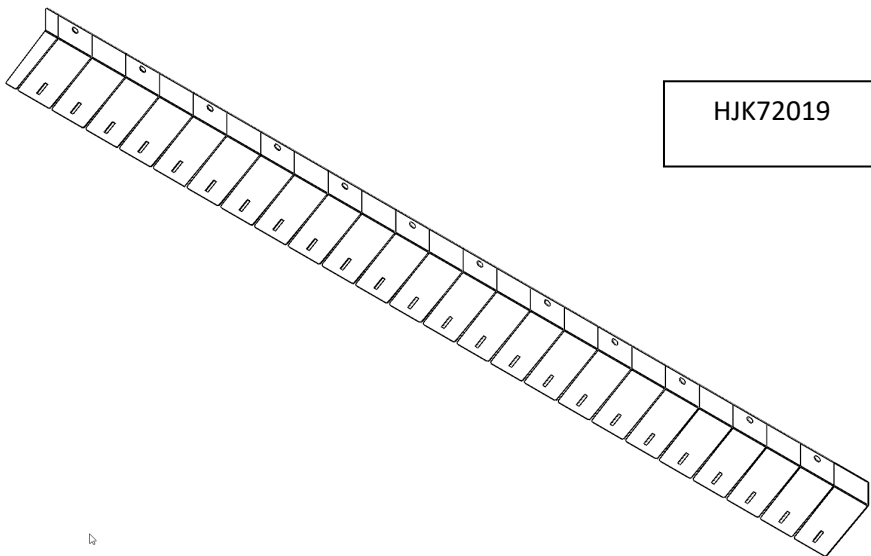
HJK56018



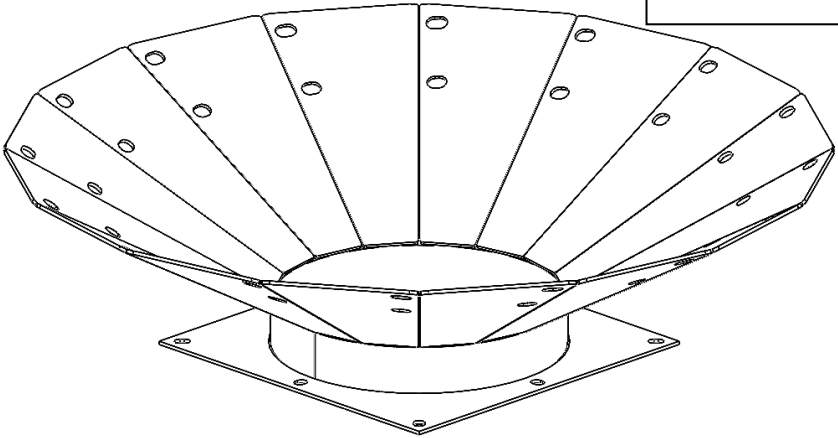
HJK64019



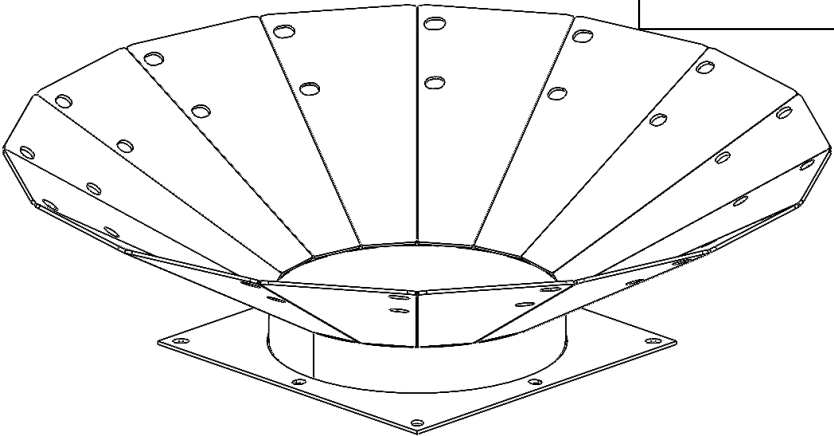
HJK72019

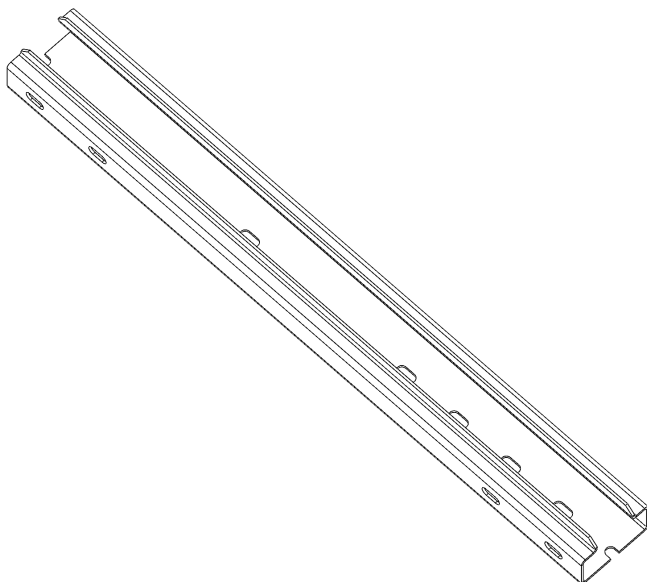


HJK64020



HJK72020

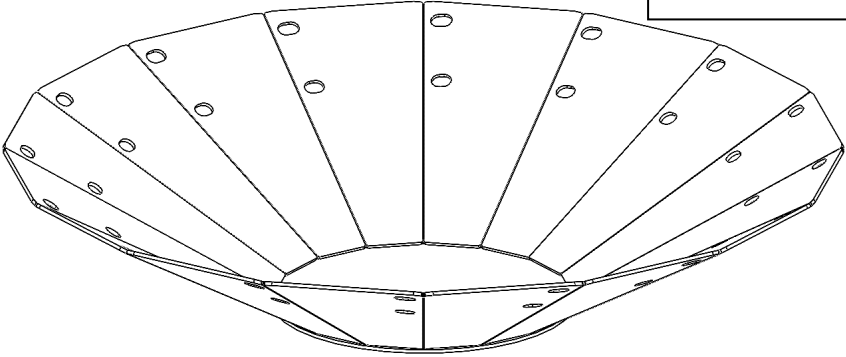




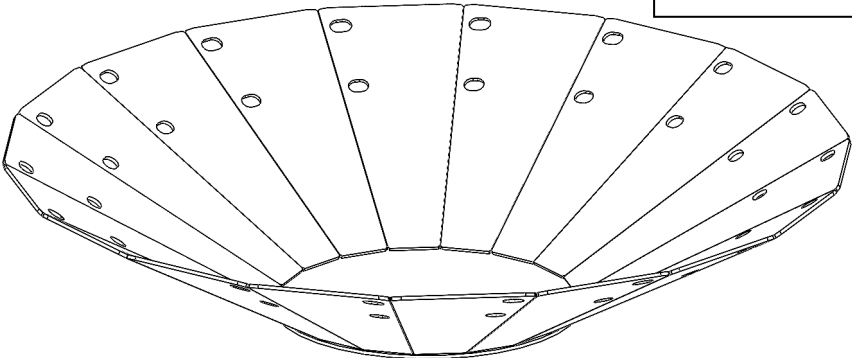
HJK72022

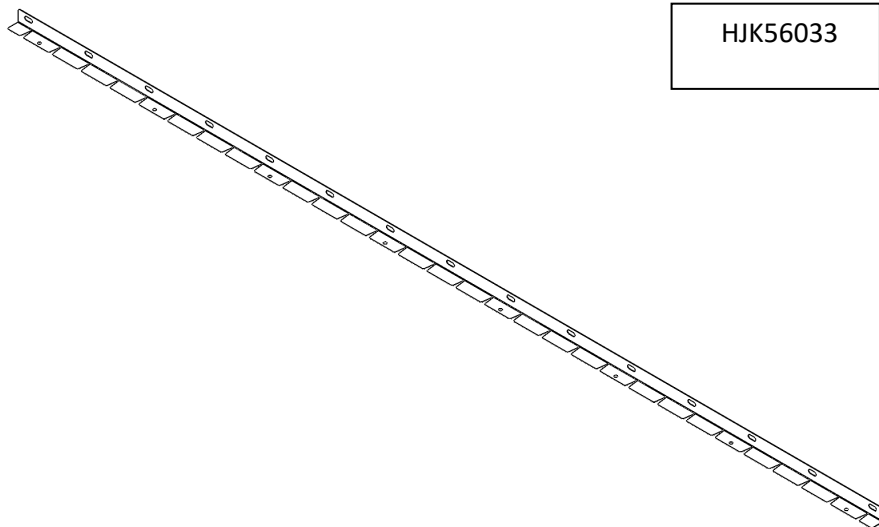


HJK64024

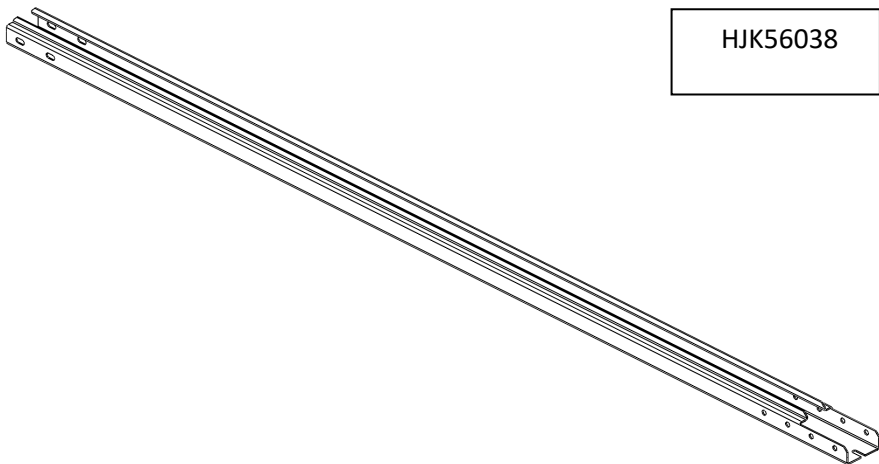


HJK72024

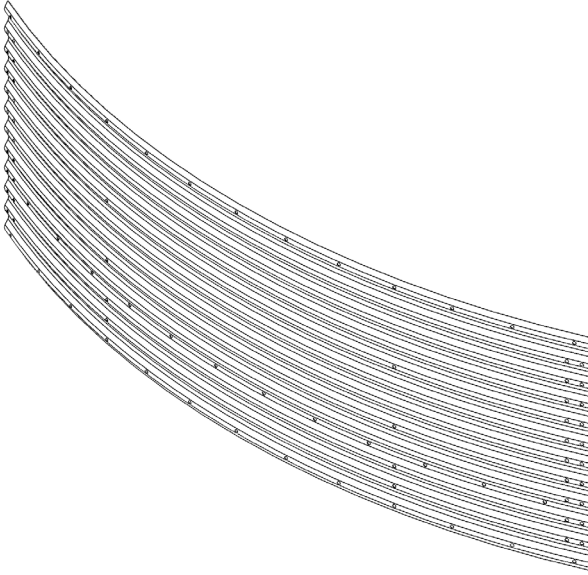




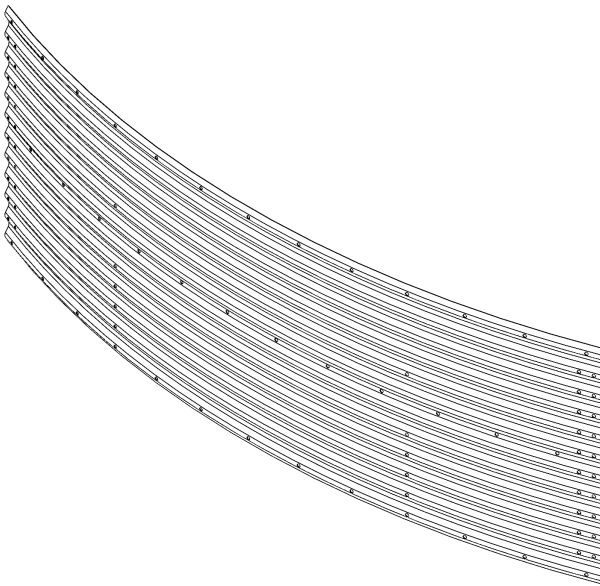
HJK56033



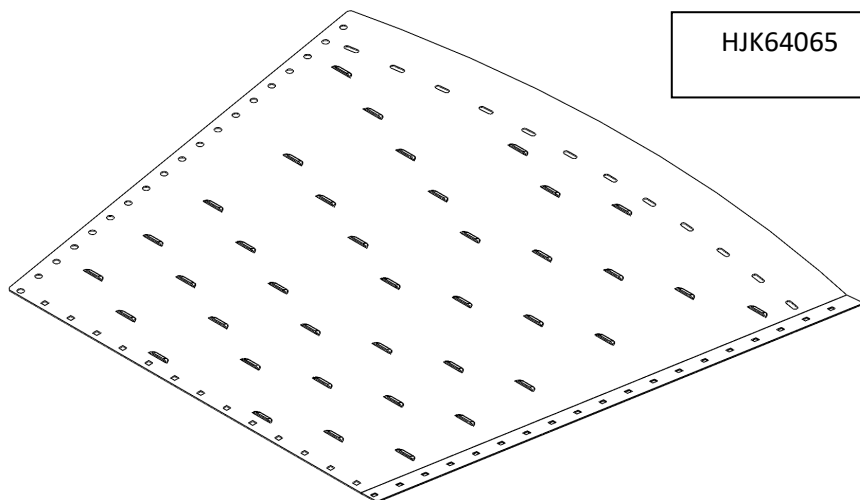
HJK56038



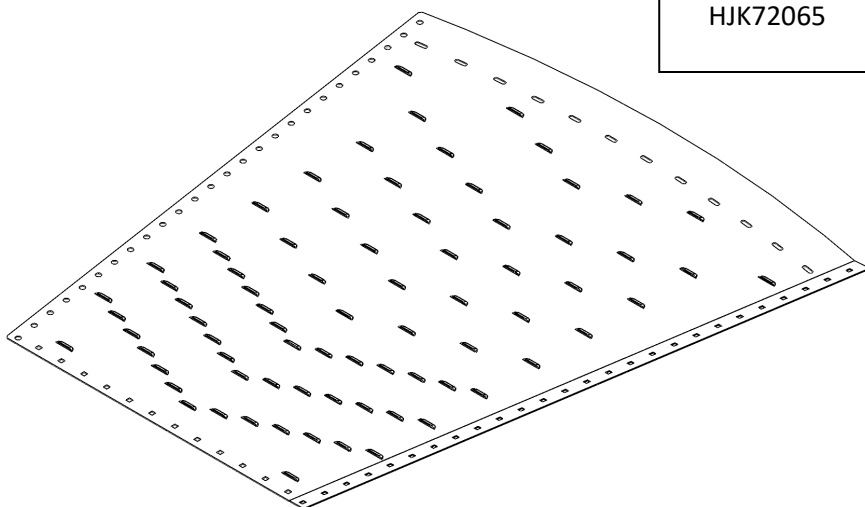
HJK64040



HJK72018



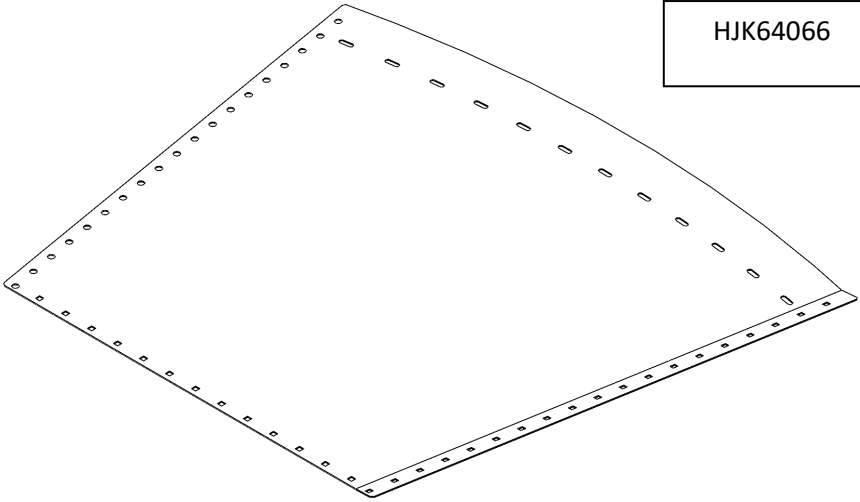
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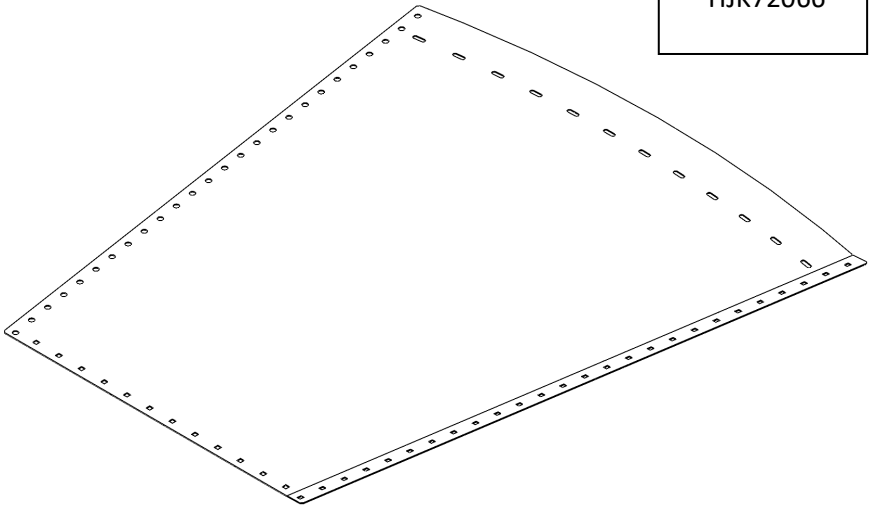
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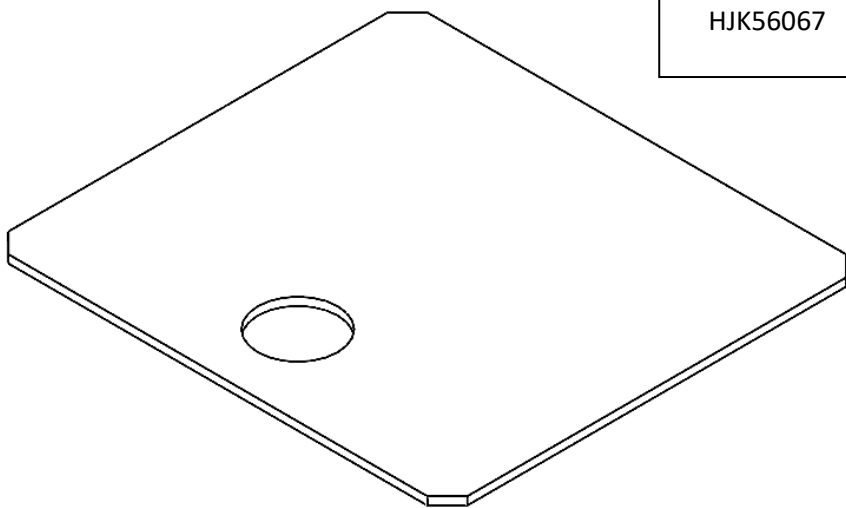
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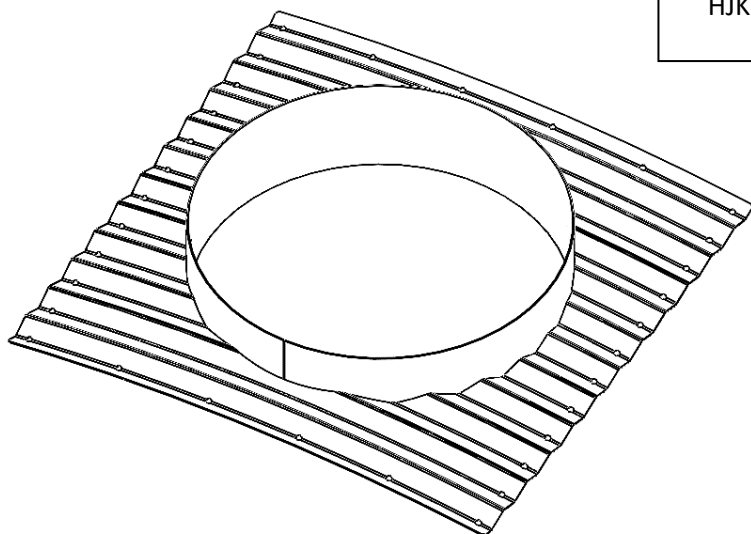
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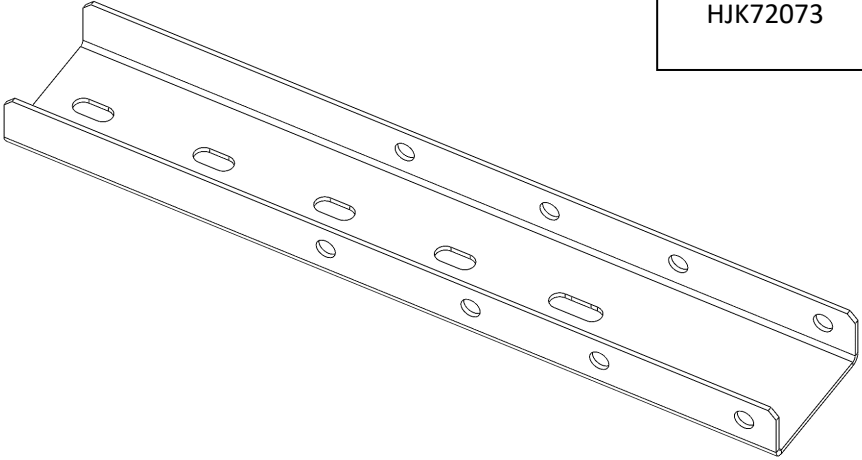


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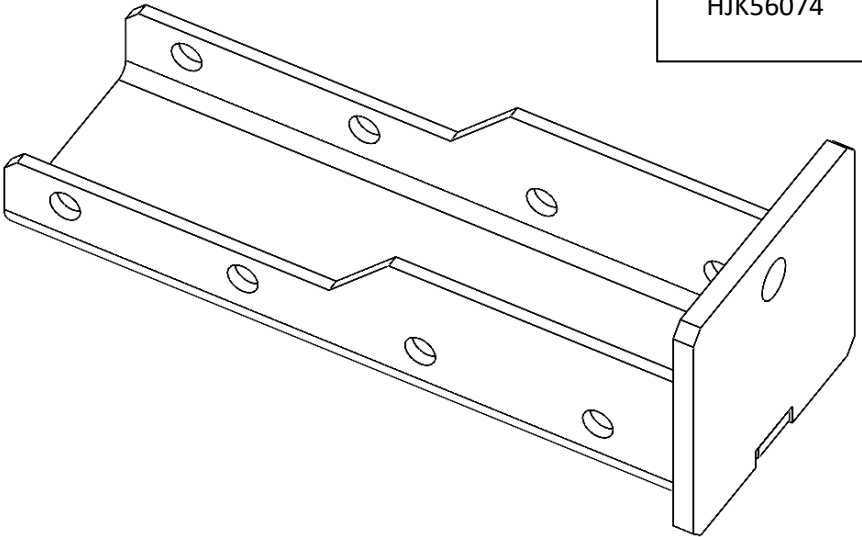




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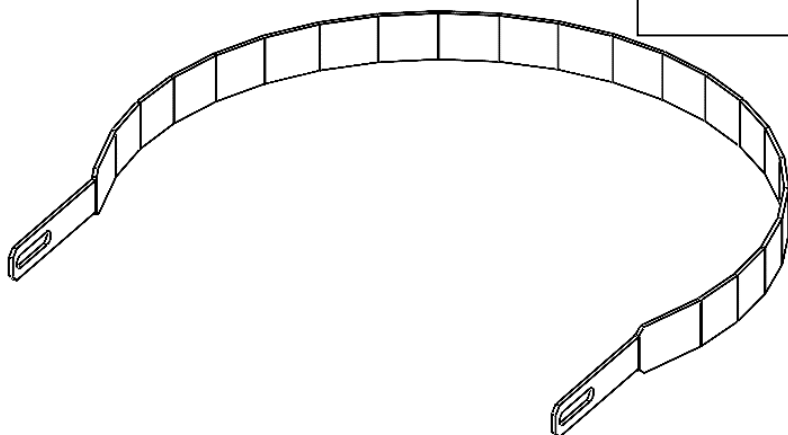


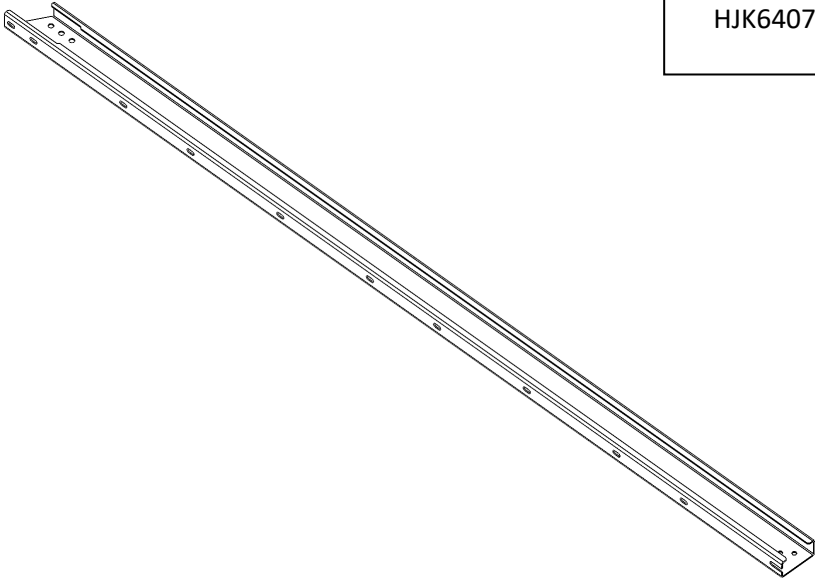
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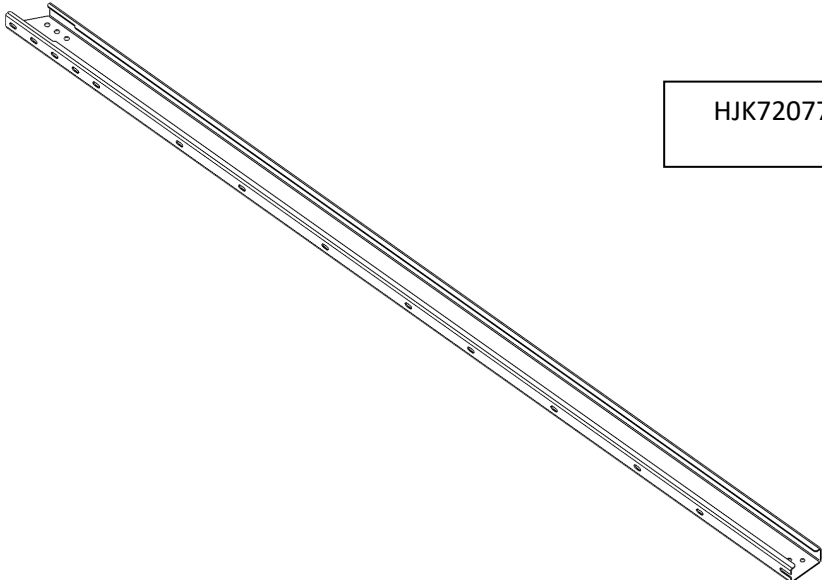


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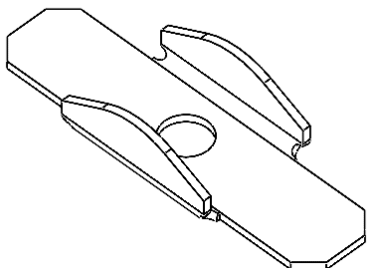




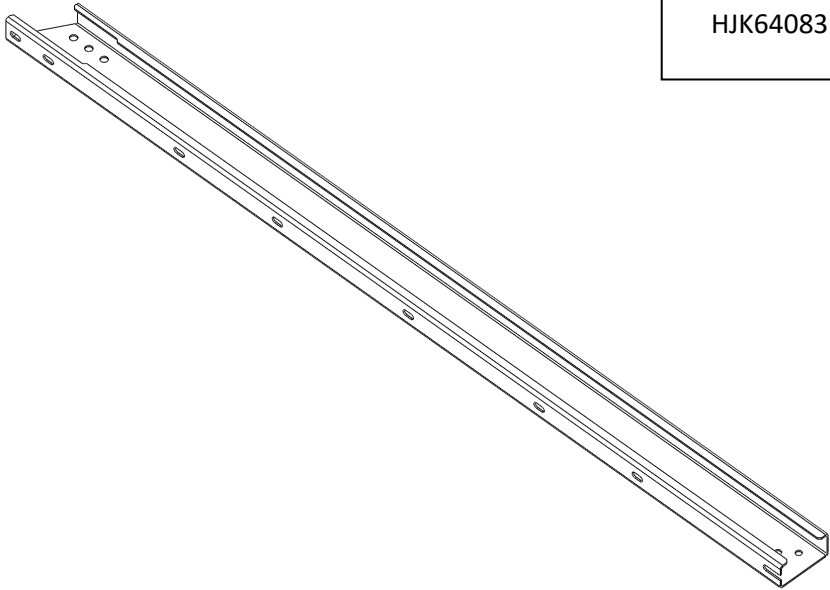
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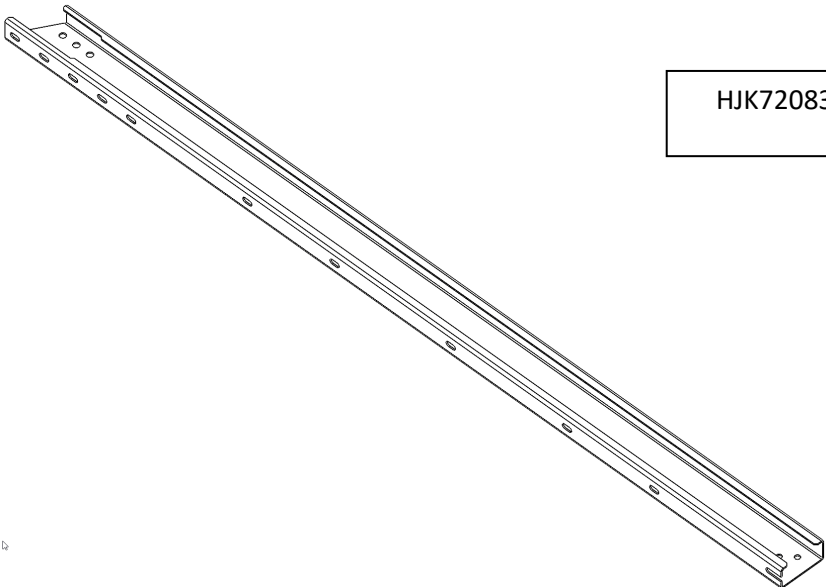
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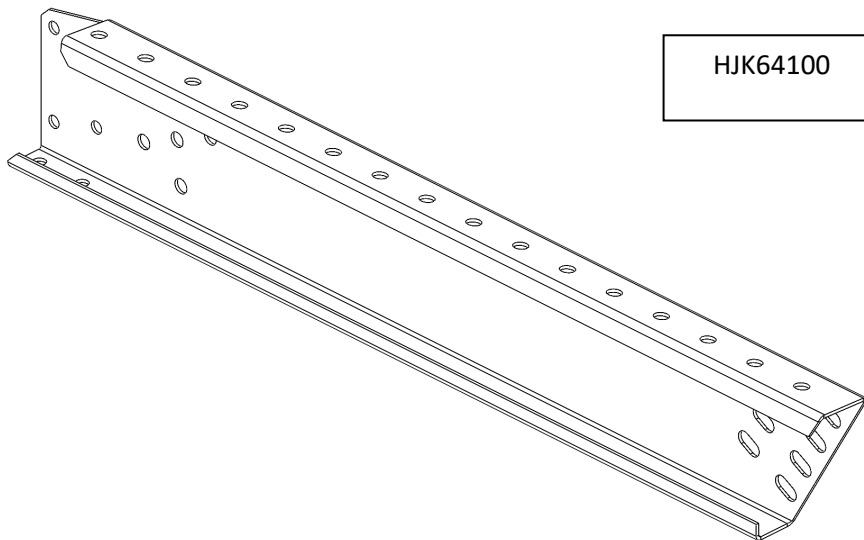


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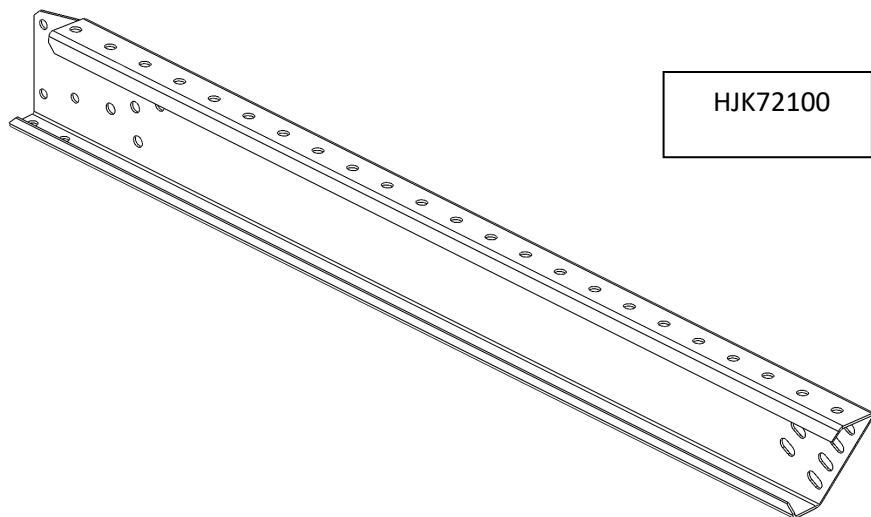


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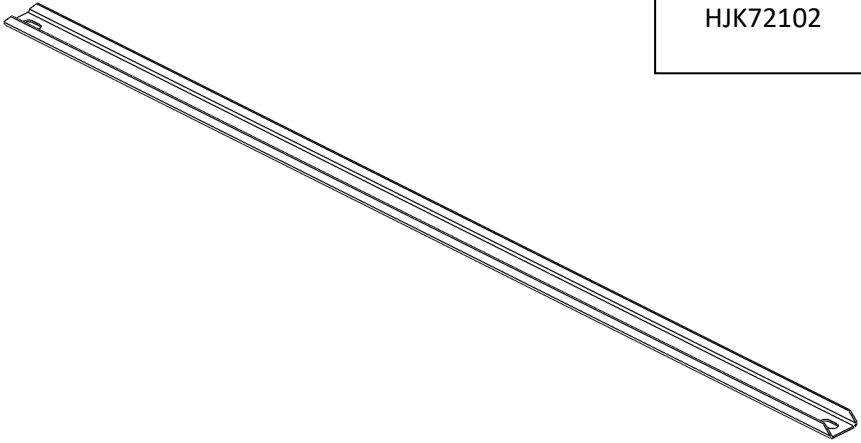
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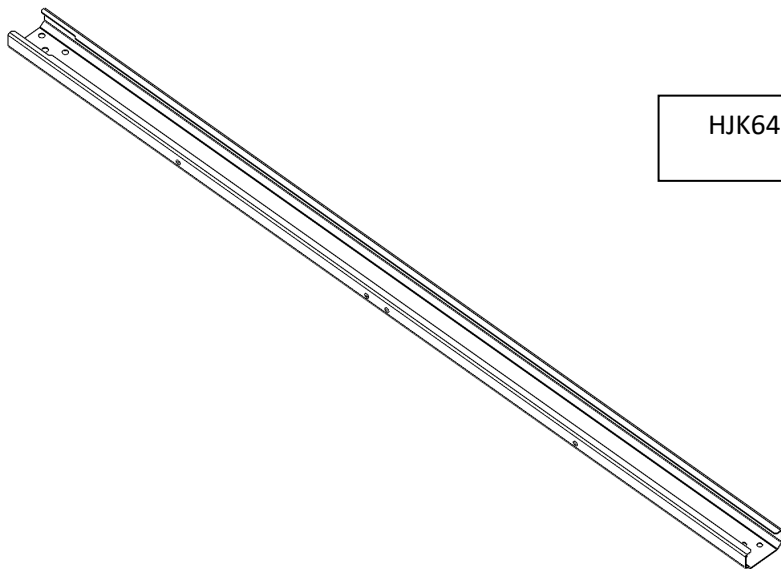


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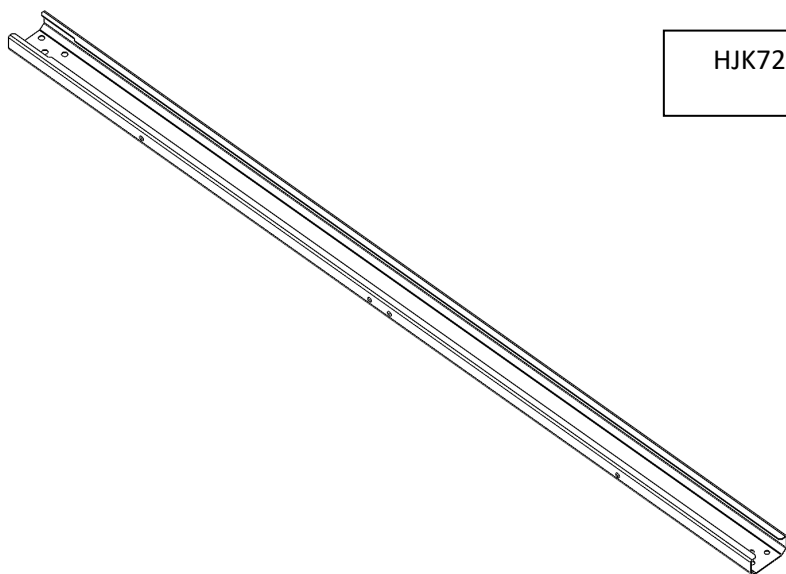


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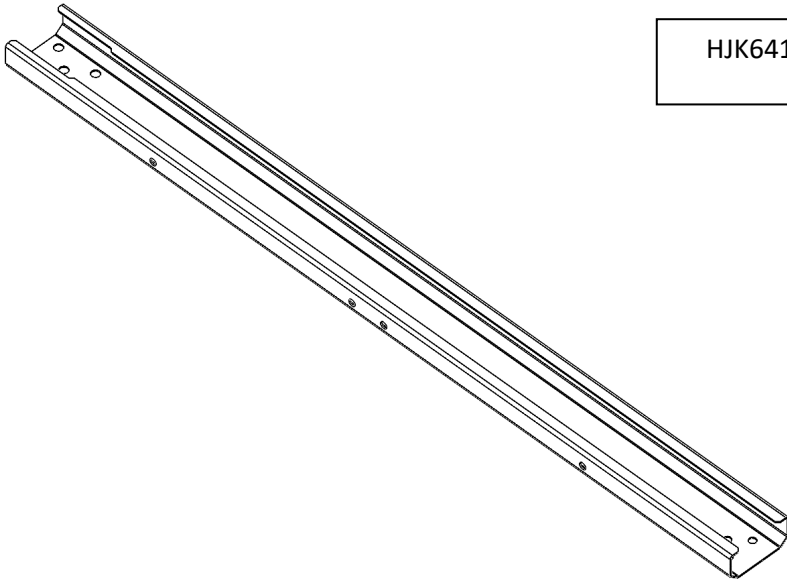




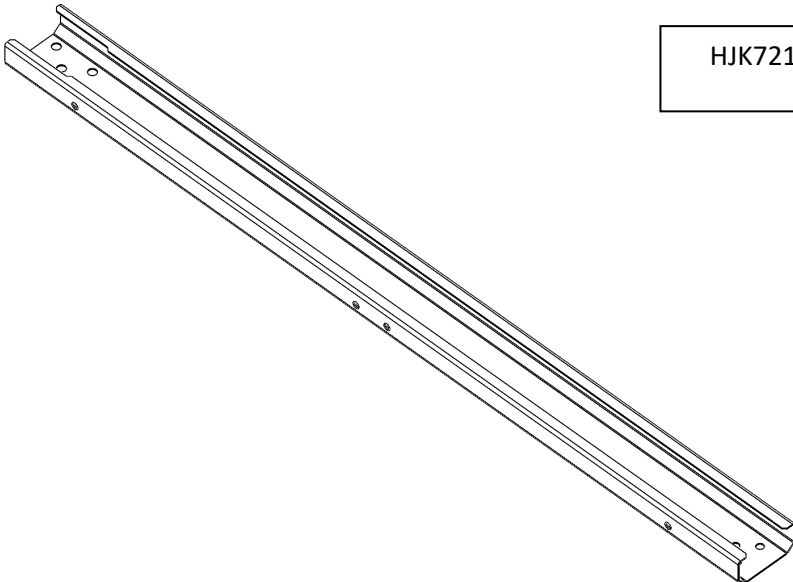
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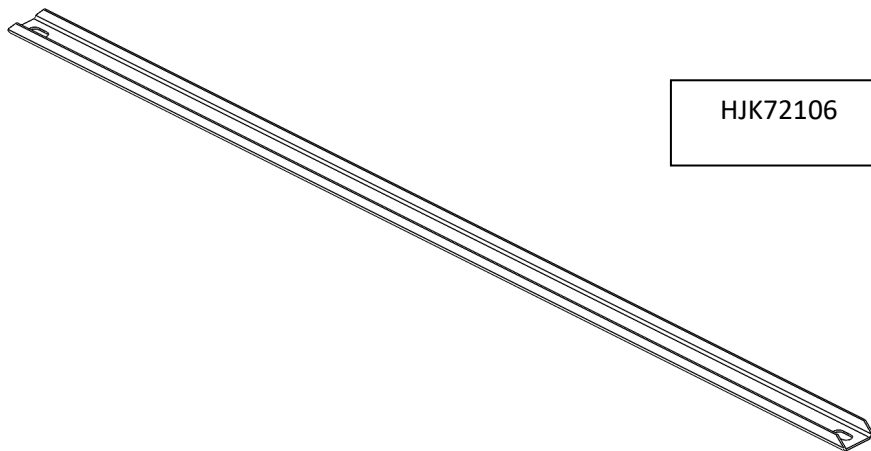
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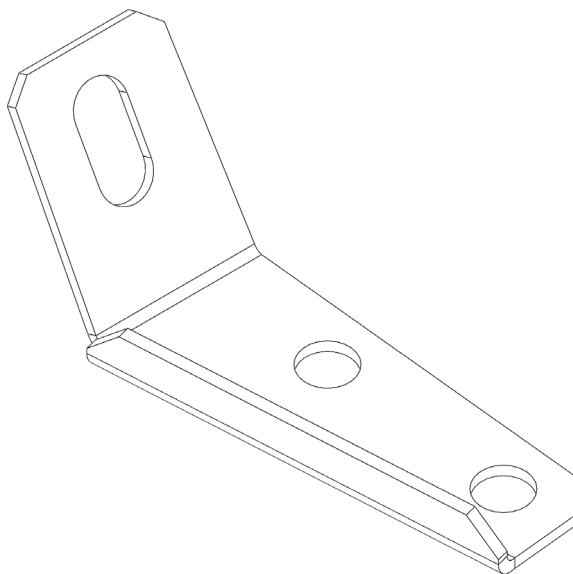
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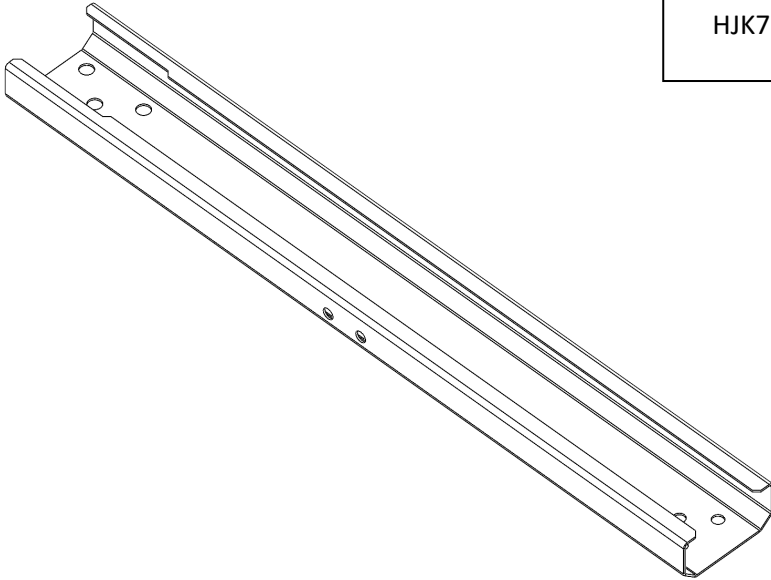
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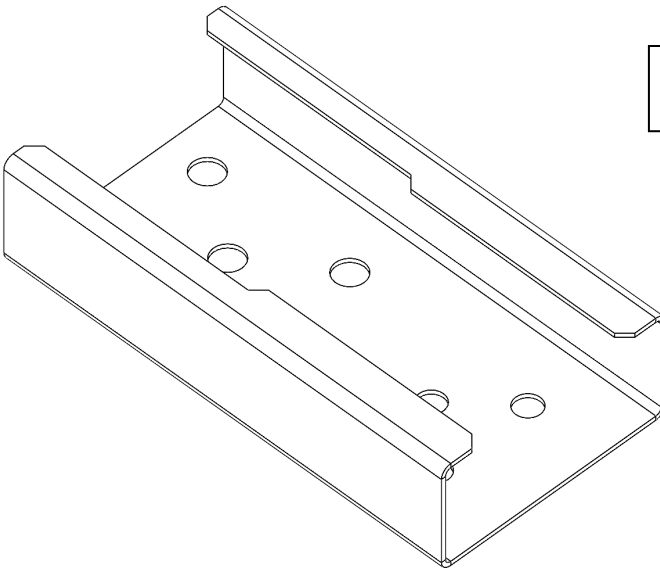
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HJK72107



HJK72109



HJK72110



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